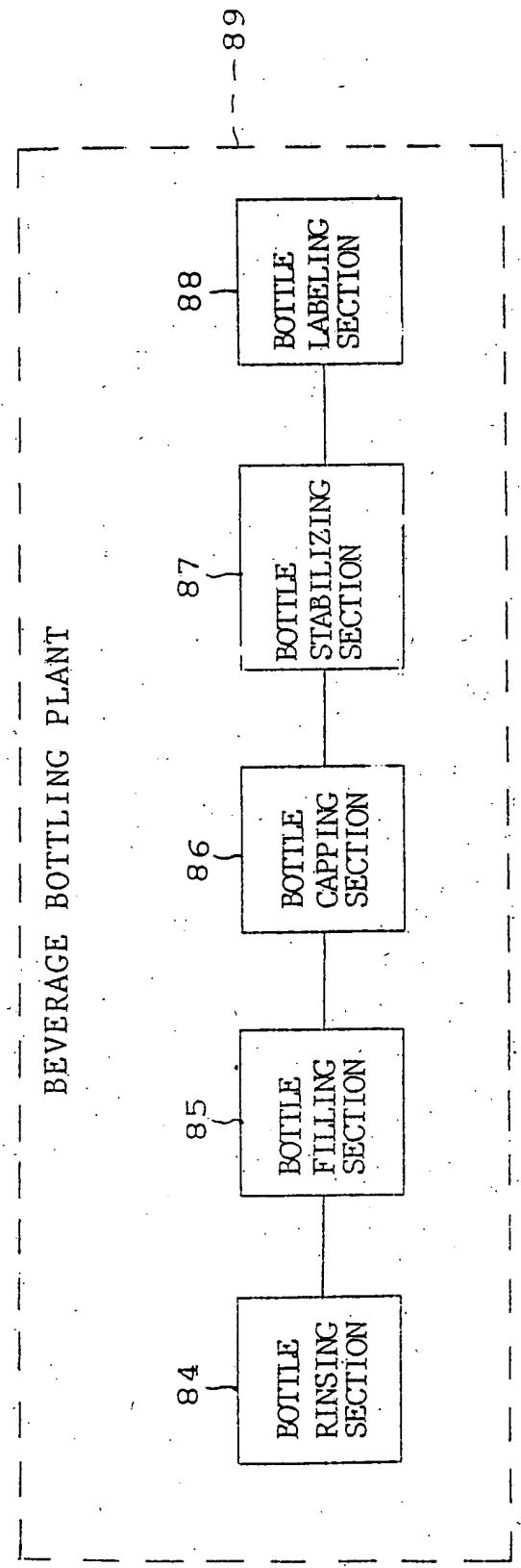


FIG. 1A
BEVERAGE BOTTLING PLANT



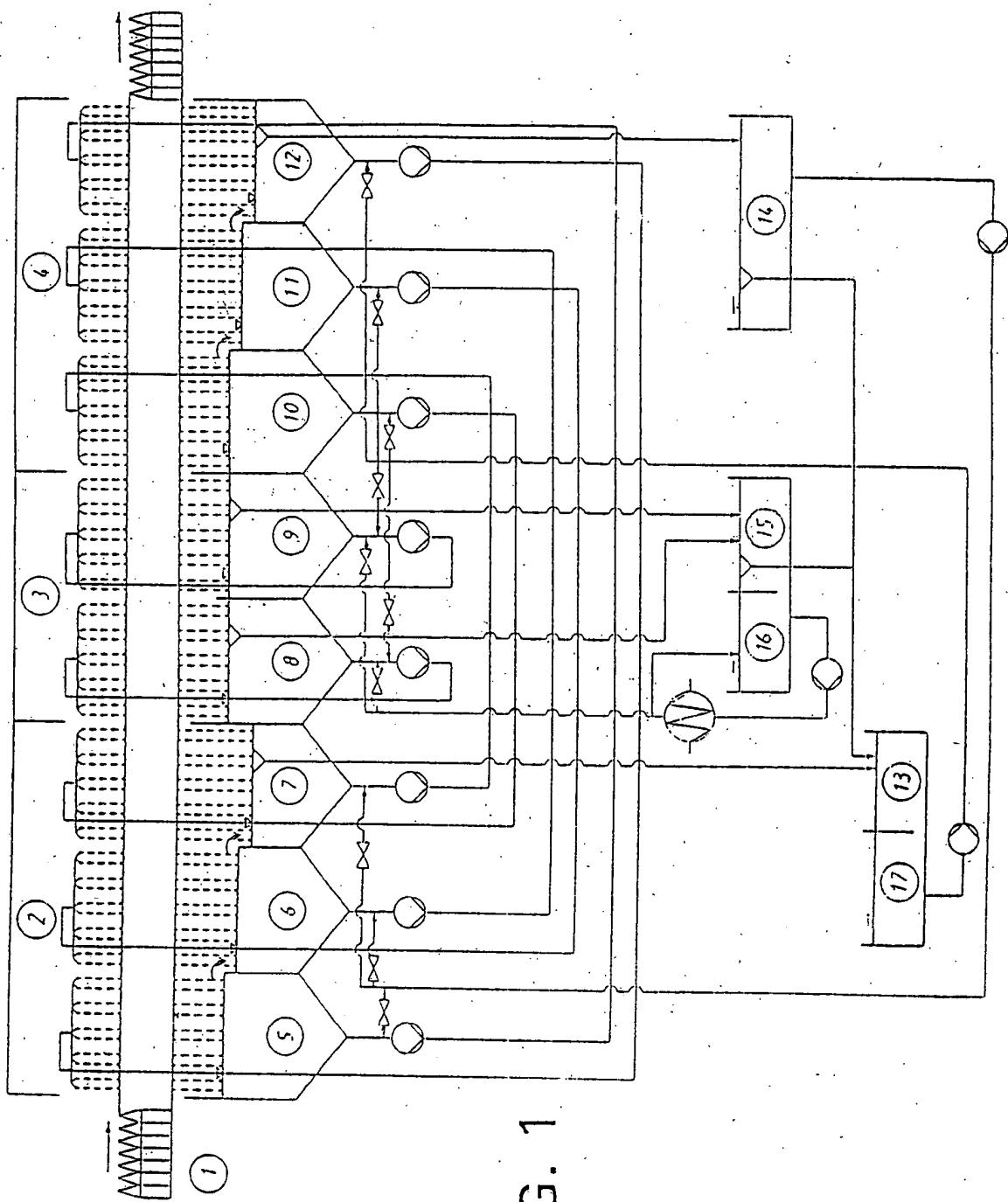


FIG. 1

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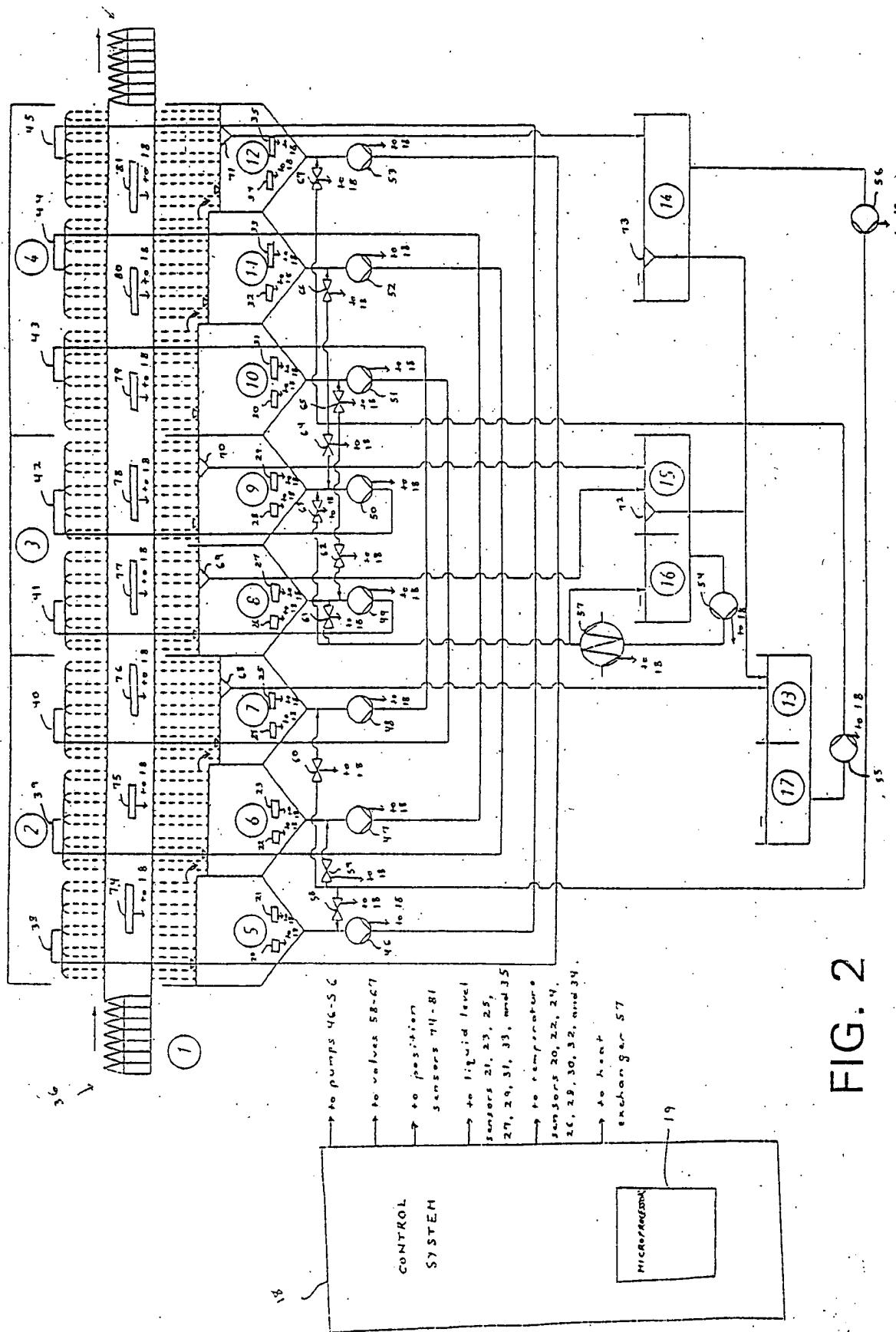


FIG. 2A

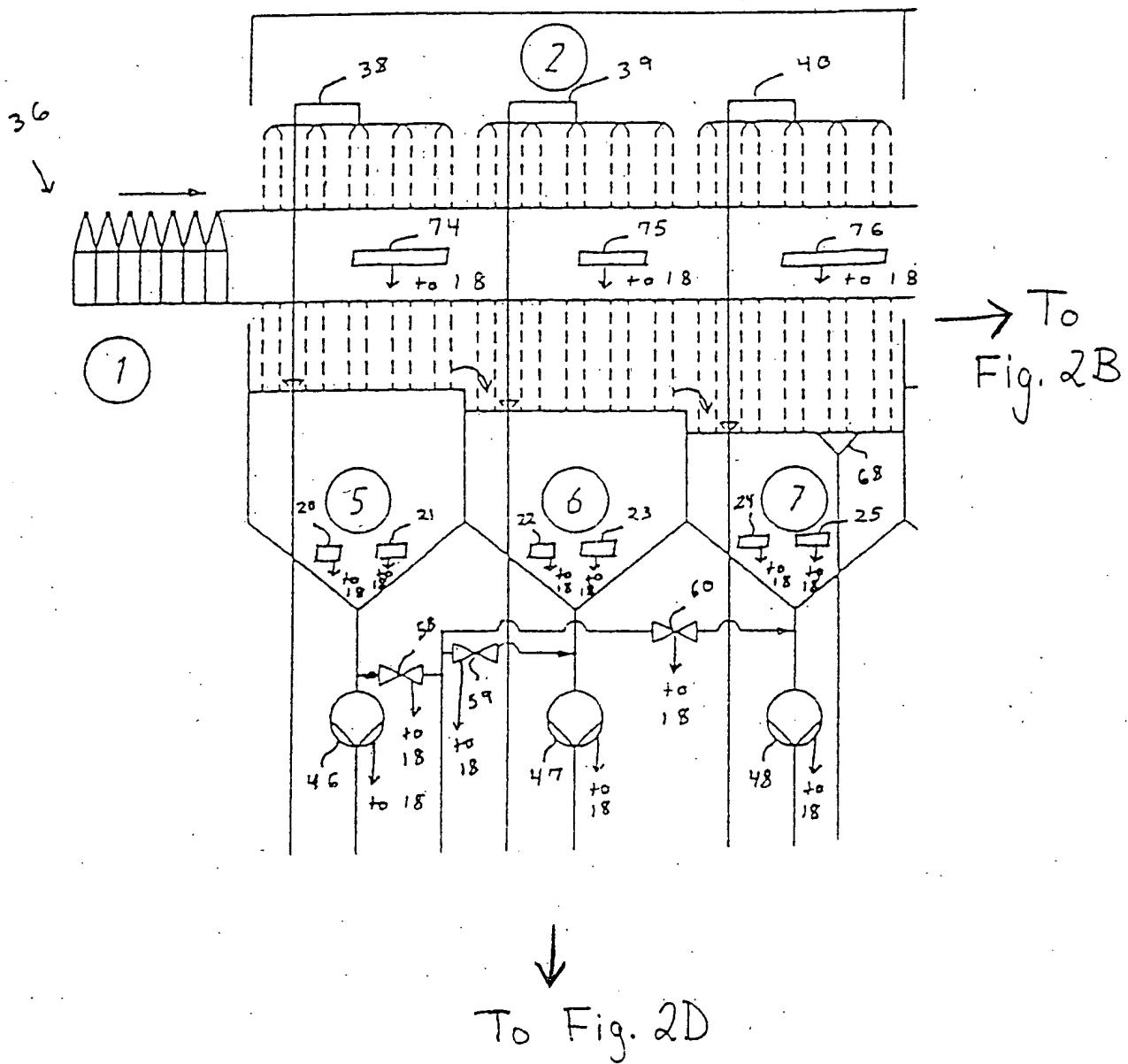


FIG. 2B

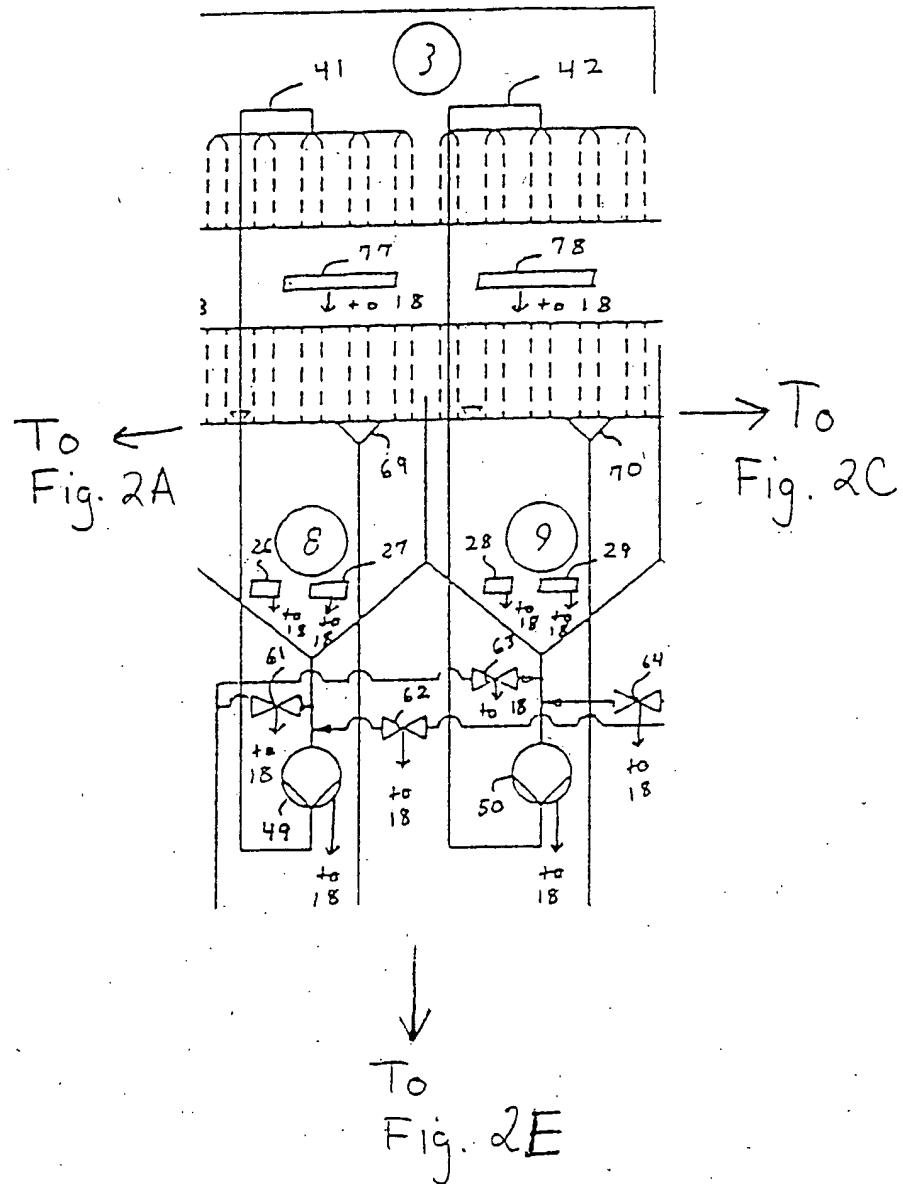


FIG. 2C

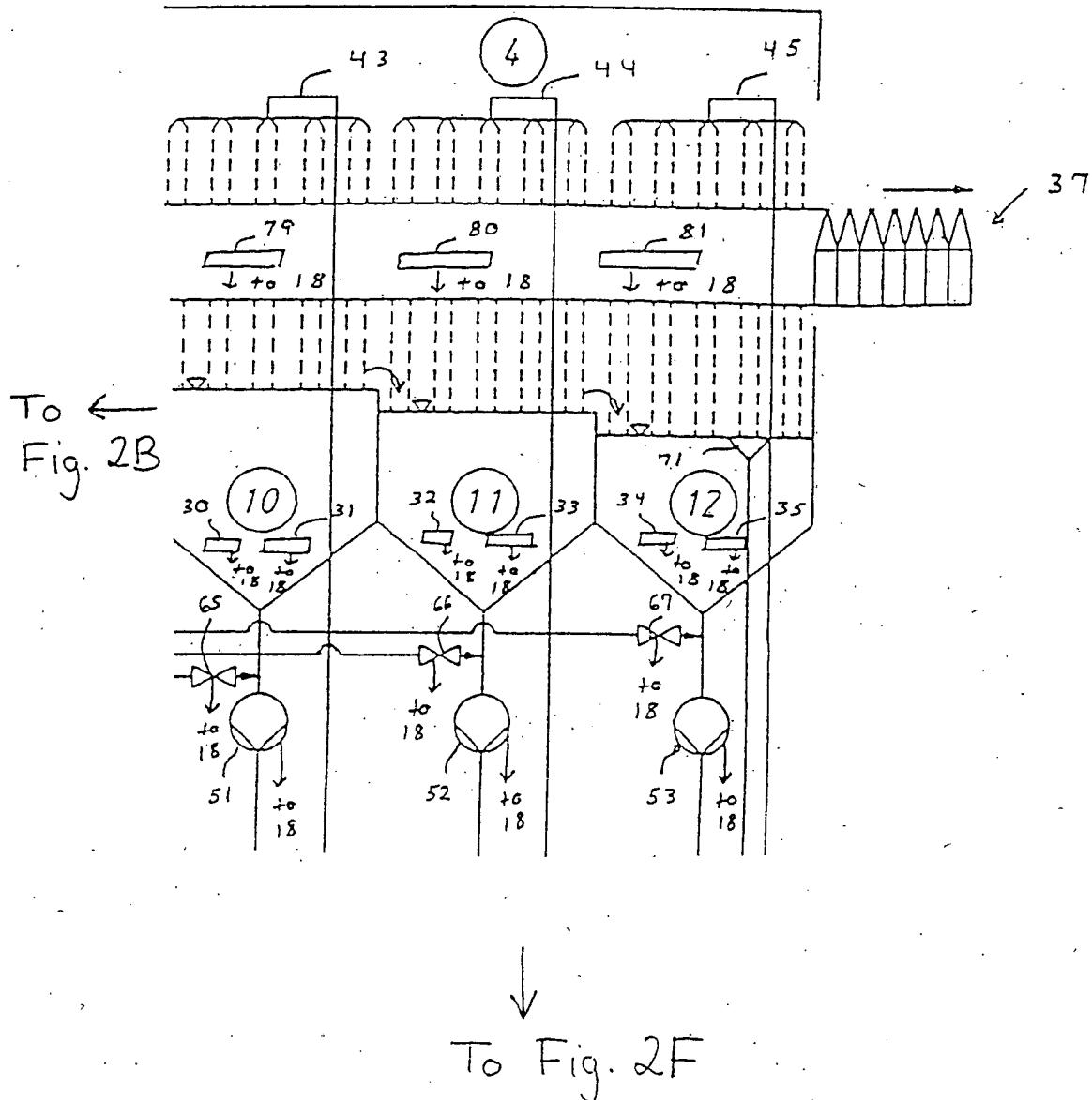


FIG. 2D

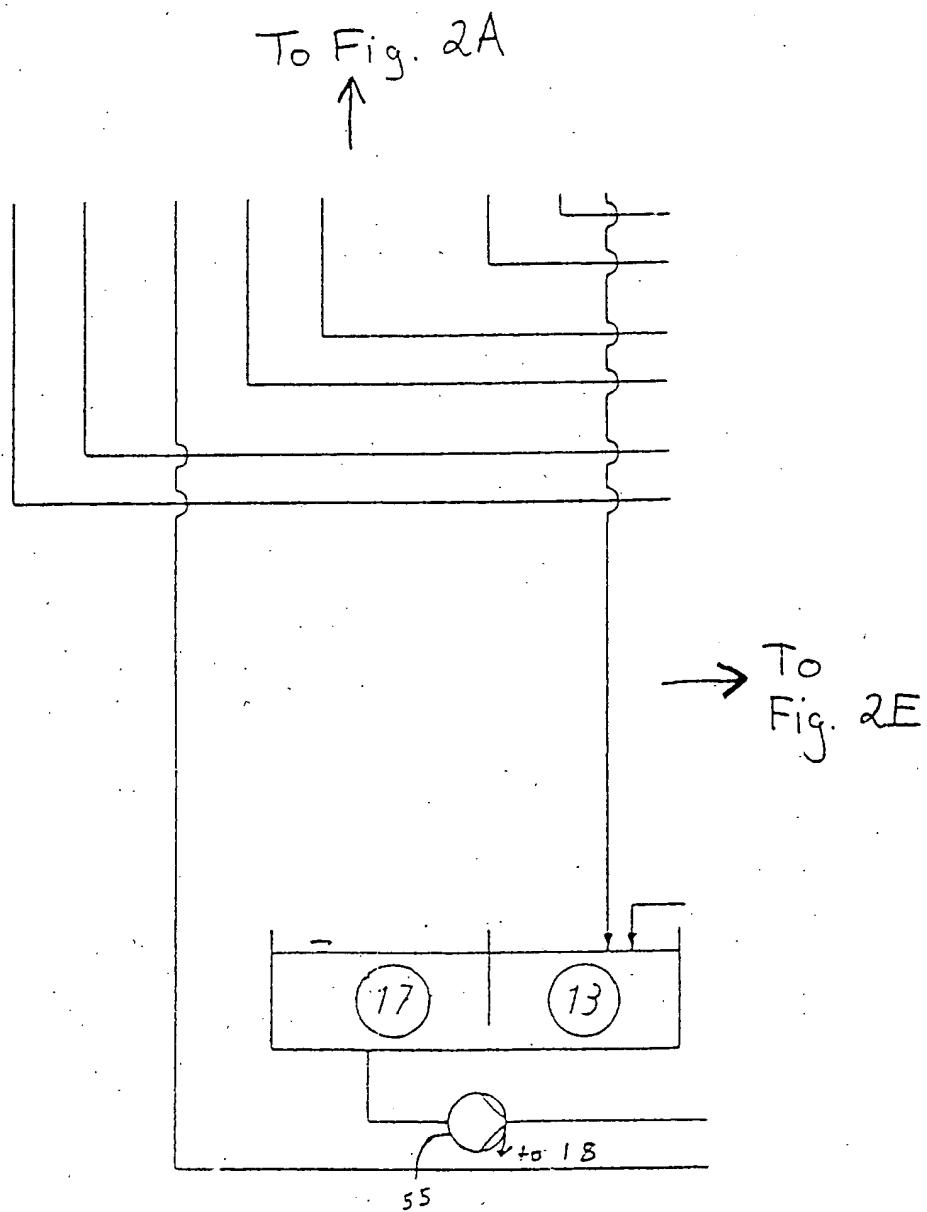


FIG. 2E

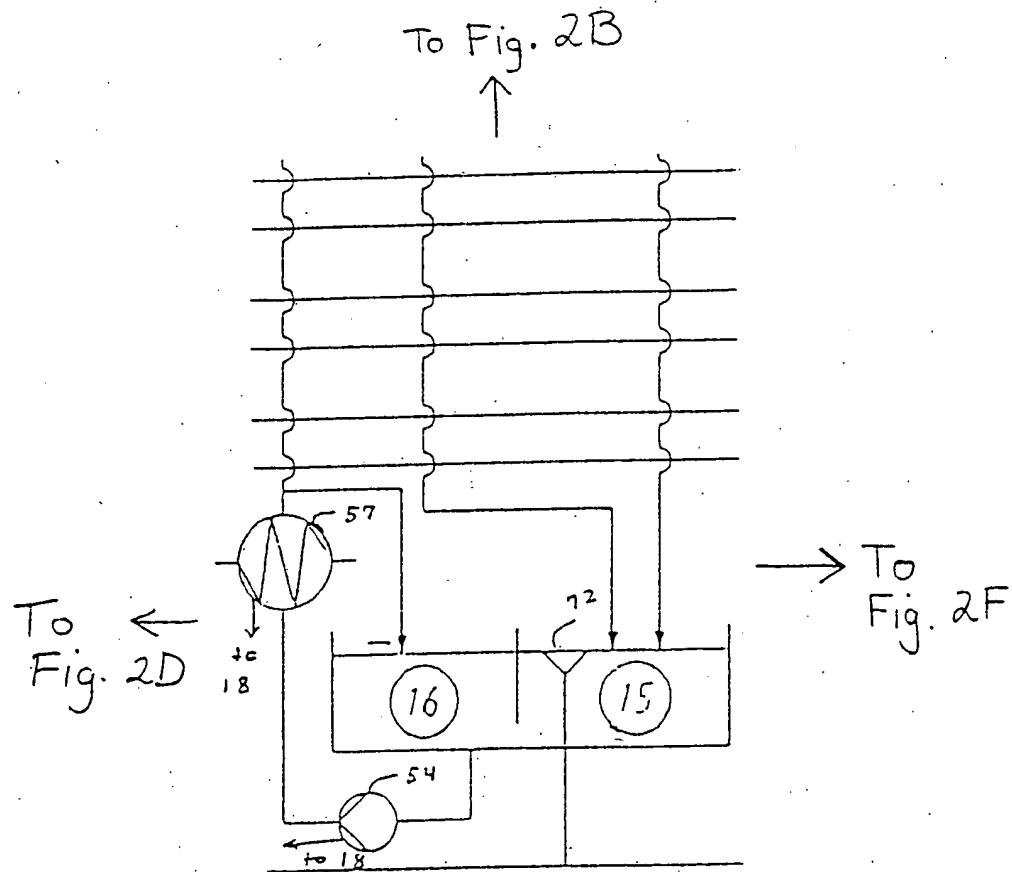


FIG. 2F

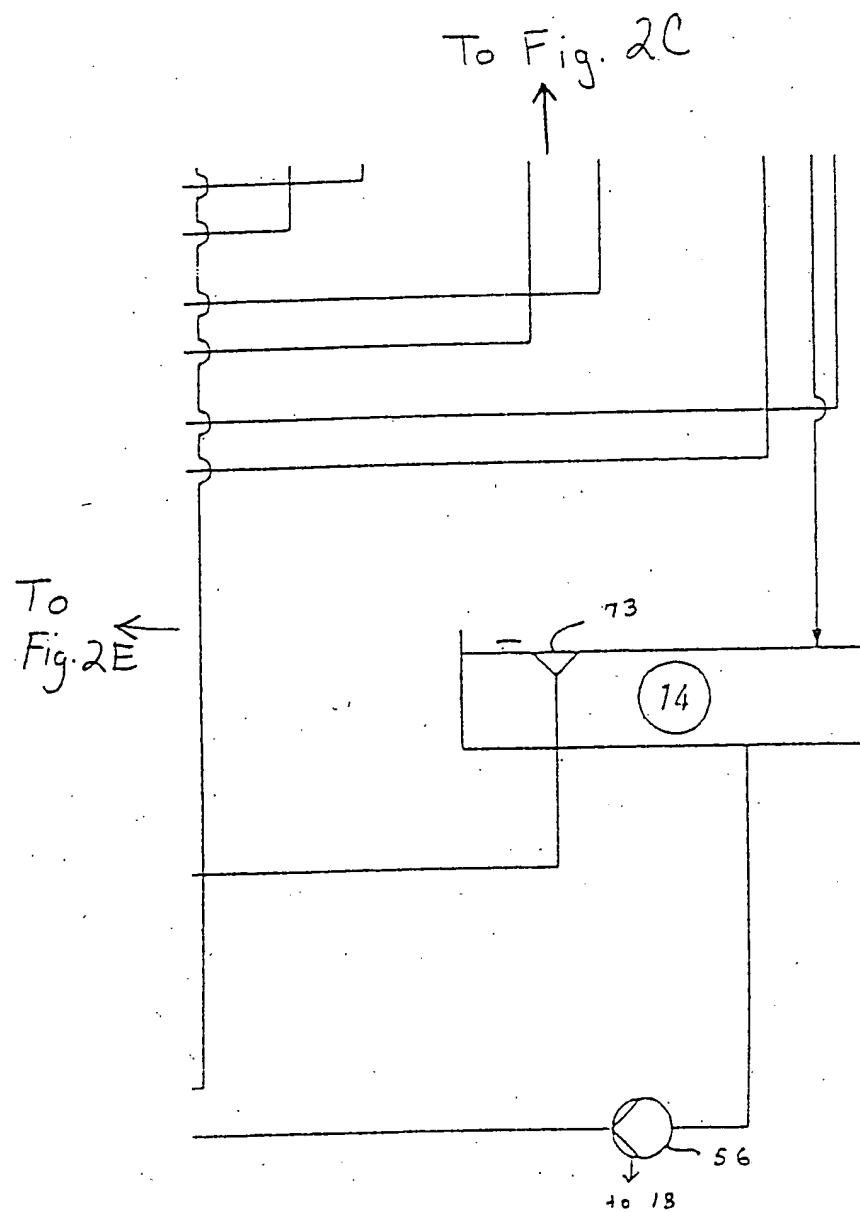
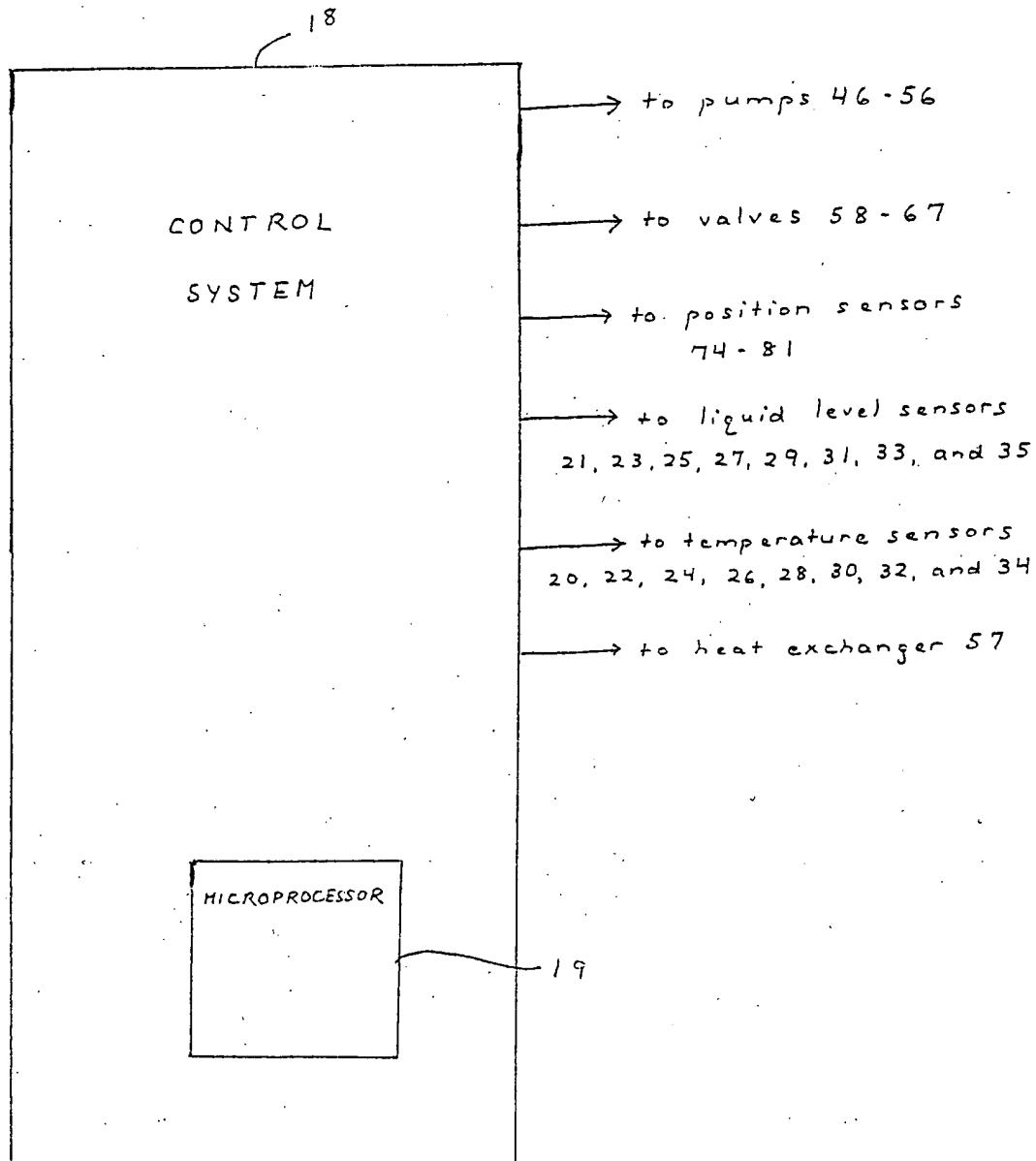


FIG. 2G



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FIG. 3

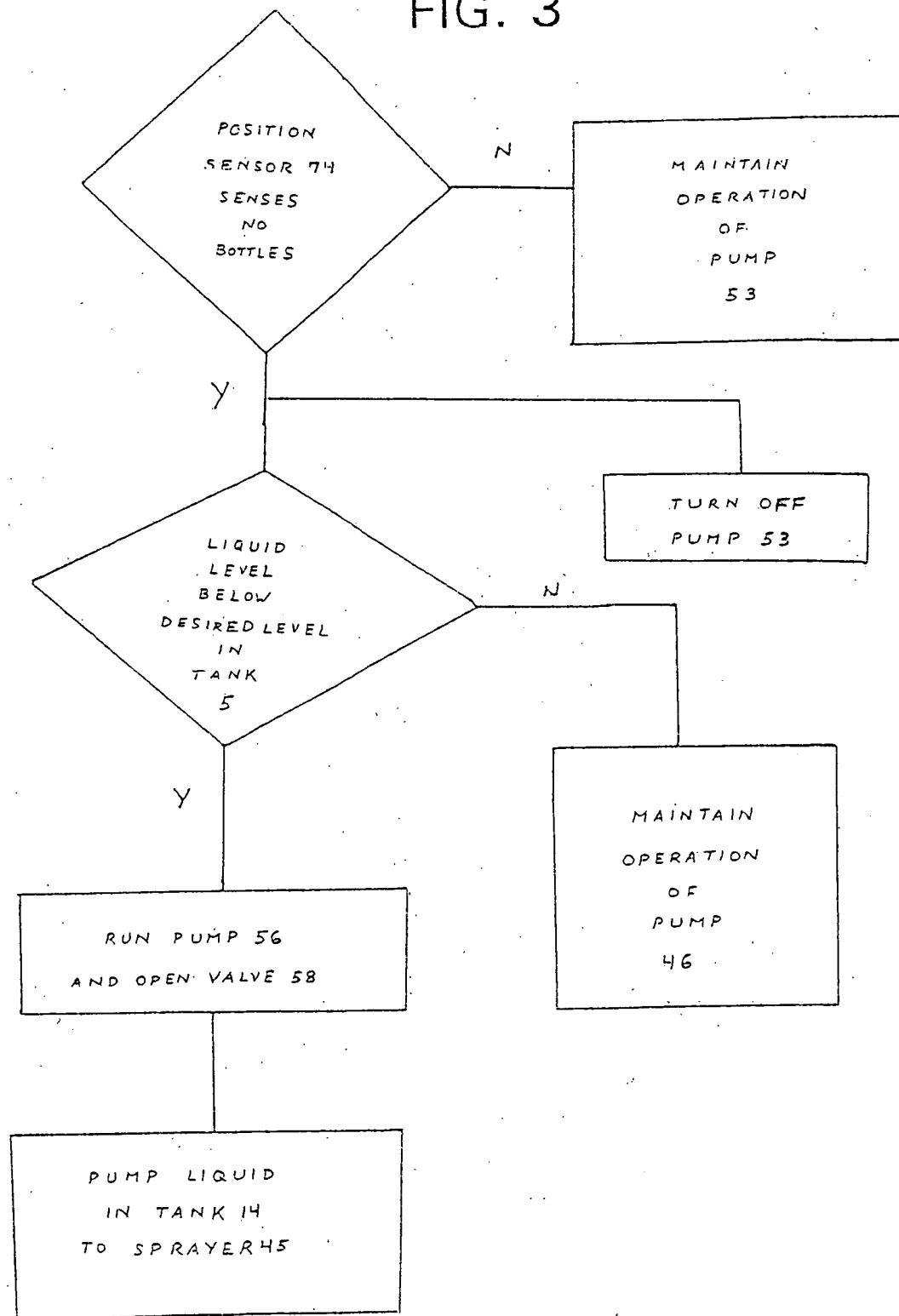


FIG. 4

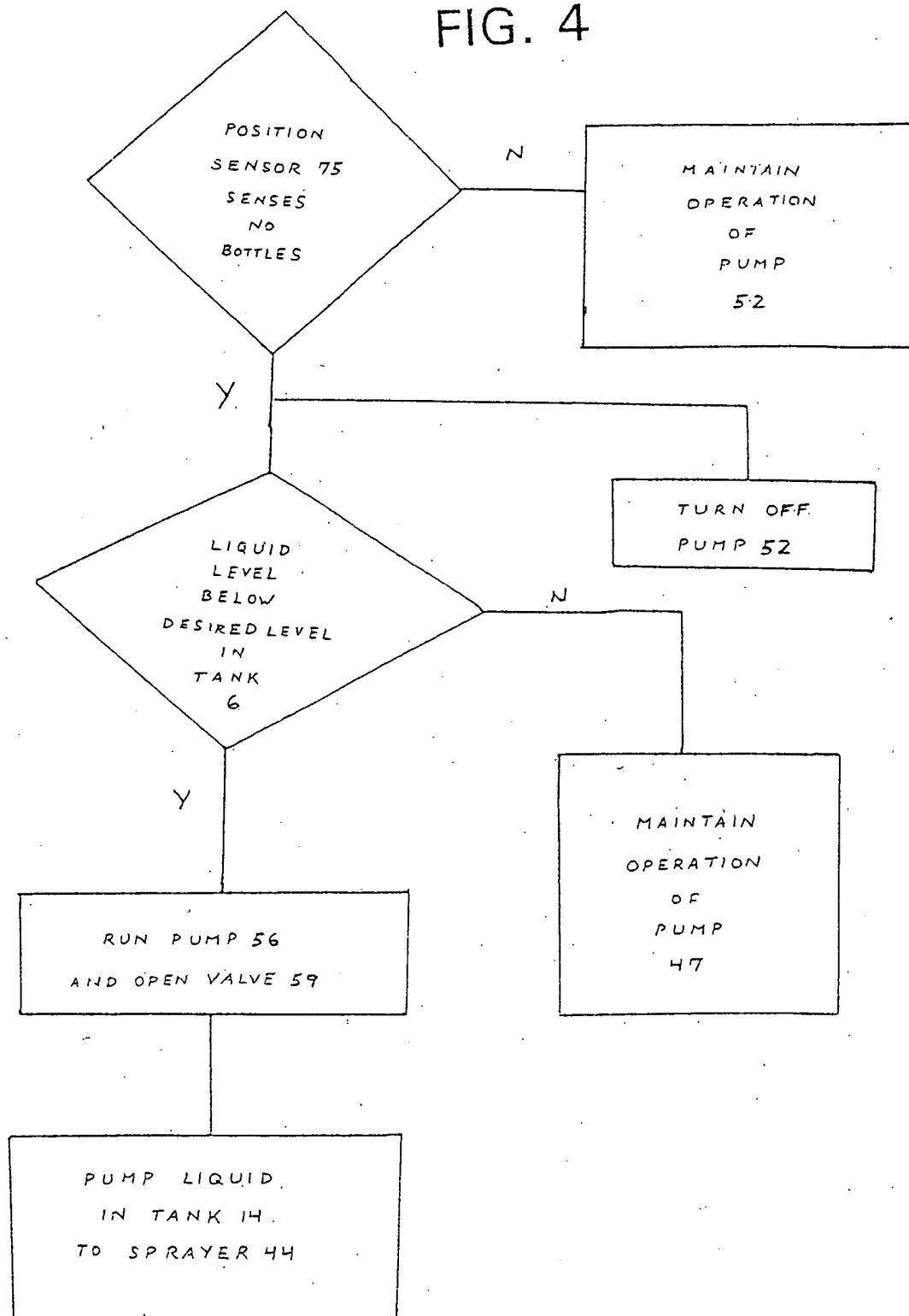


FIG. 5

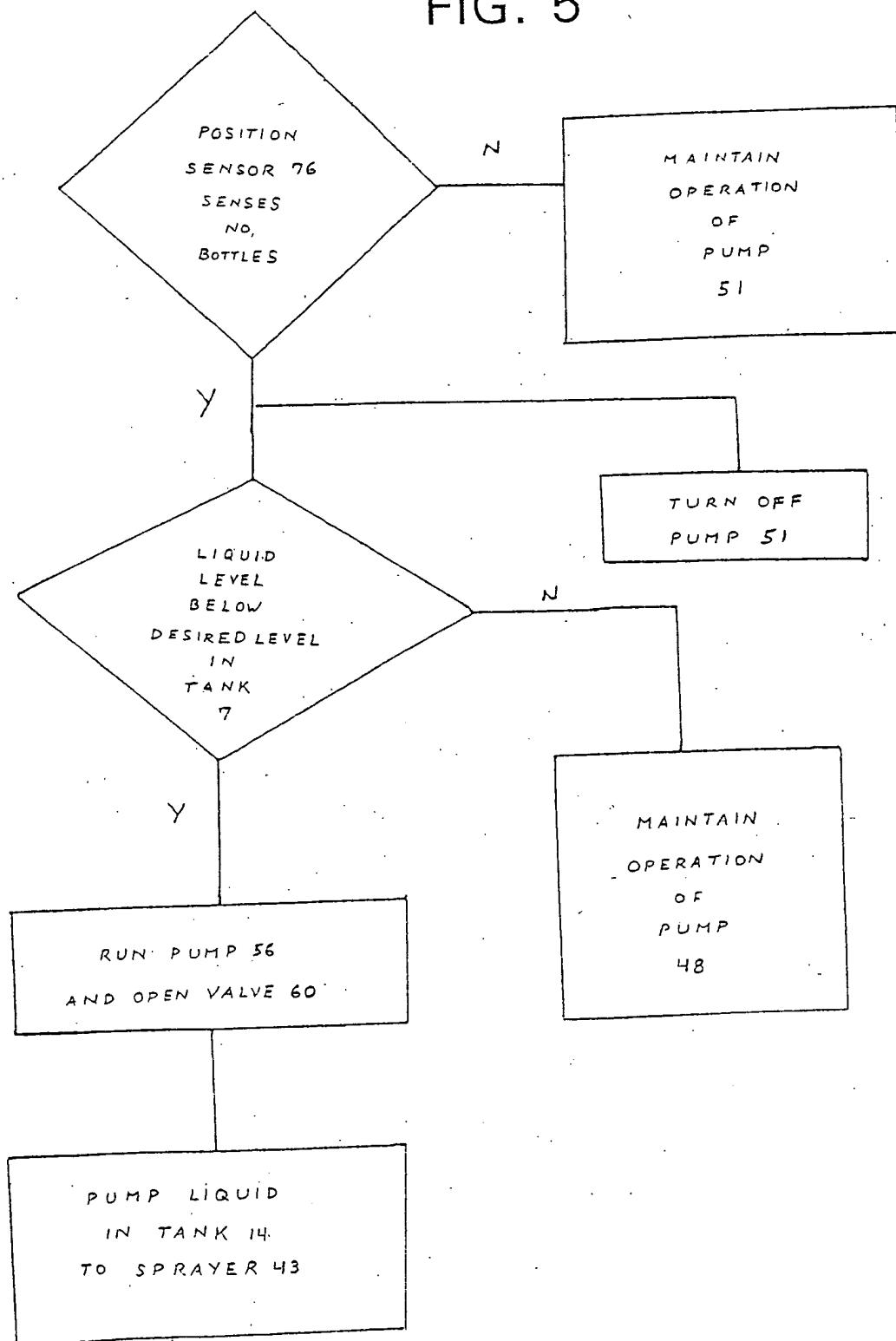


FIG. 6

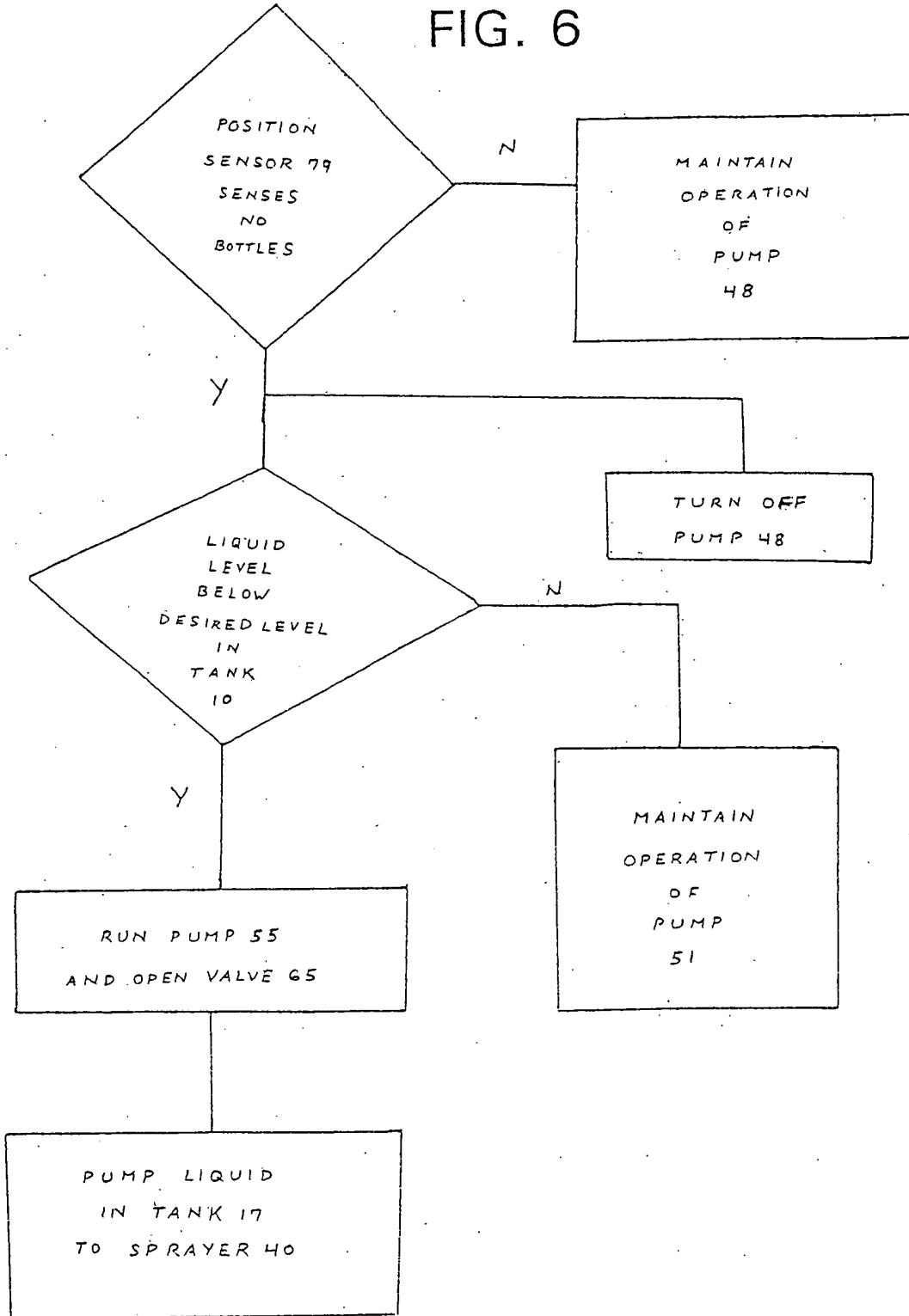


FIG. 7

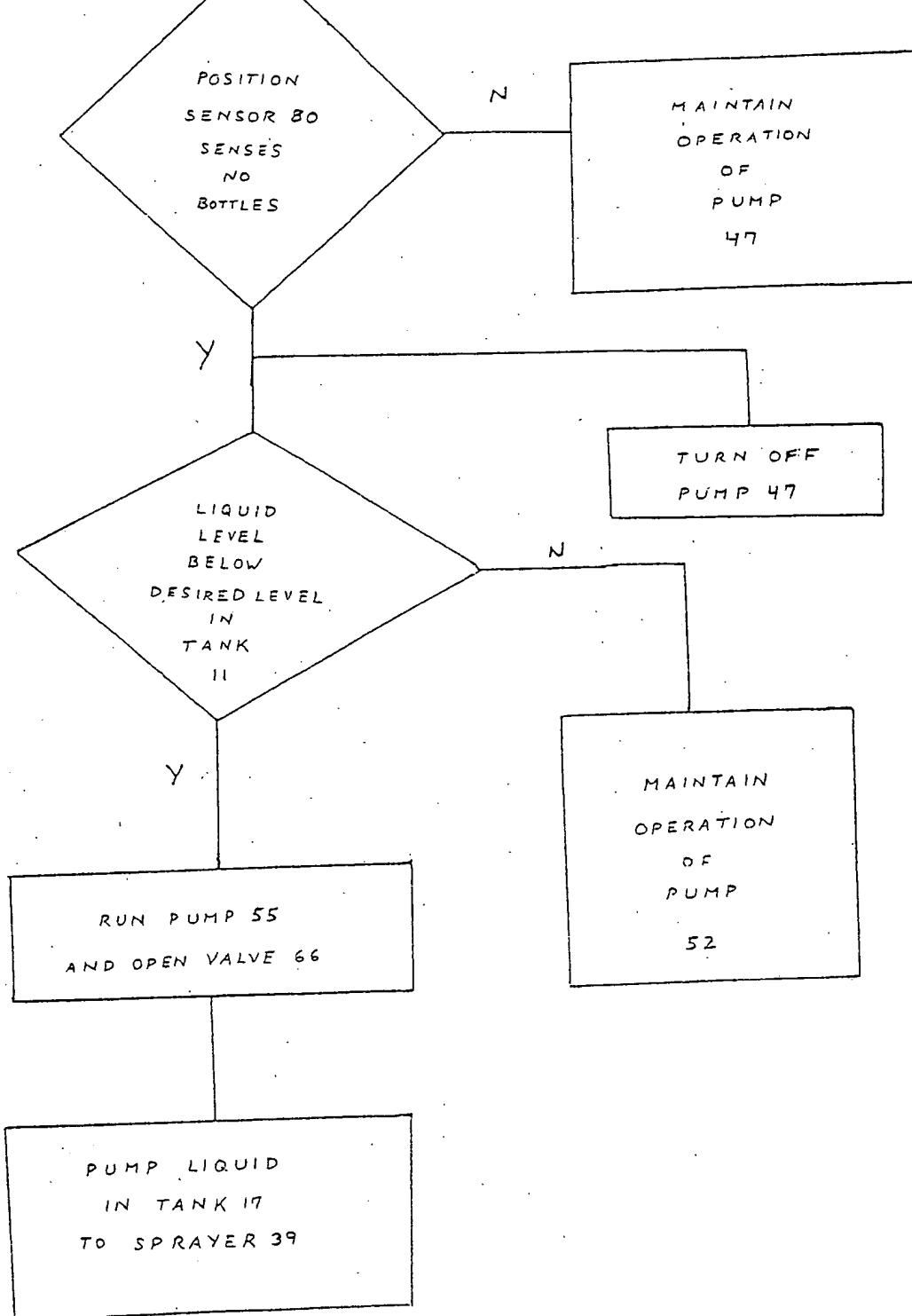


FIG. 8

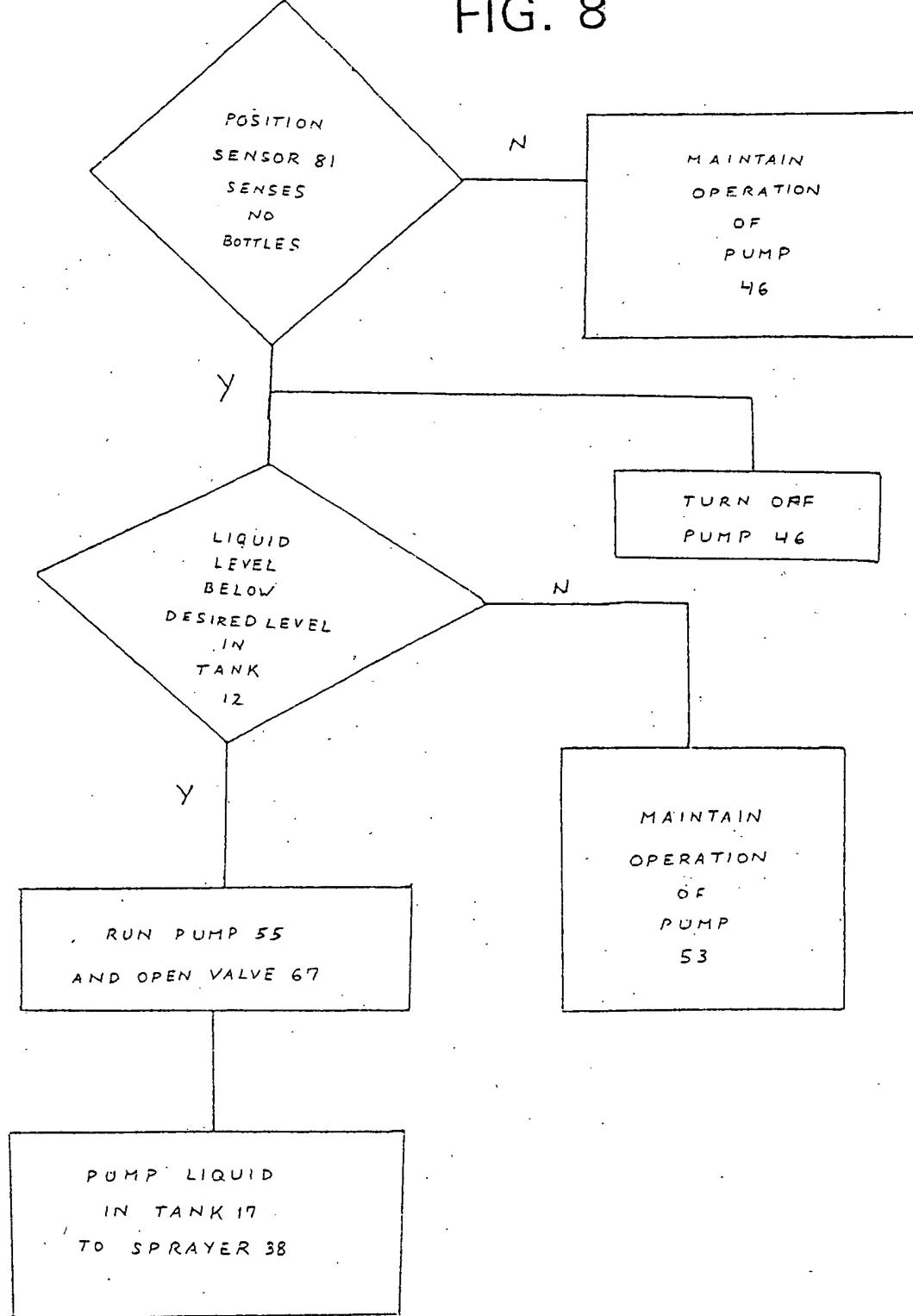


FIG. 9

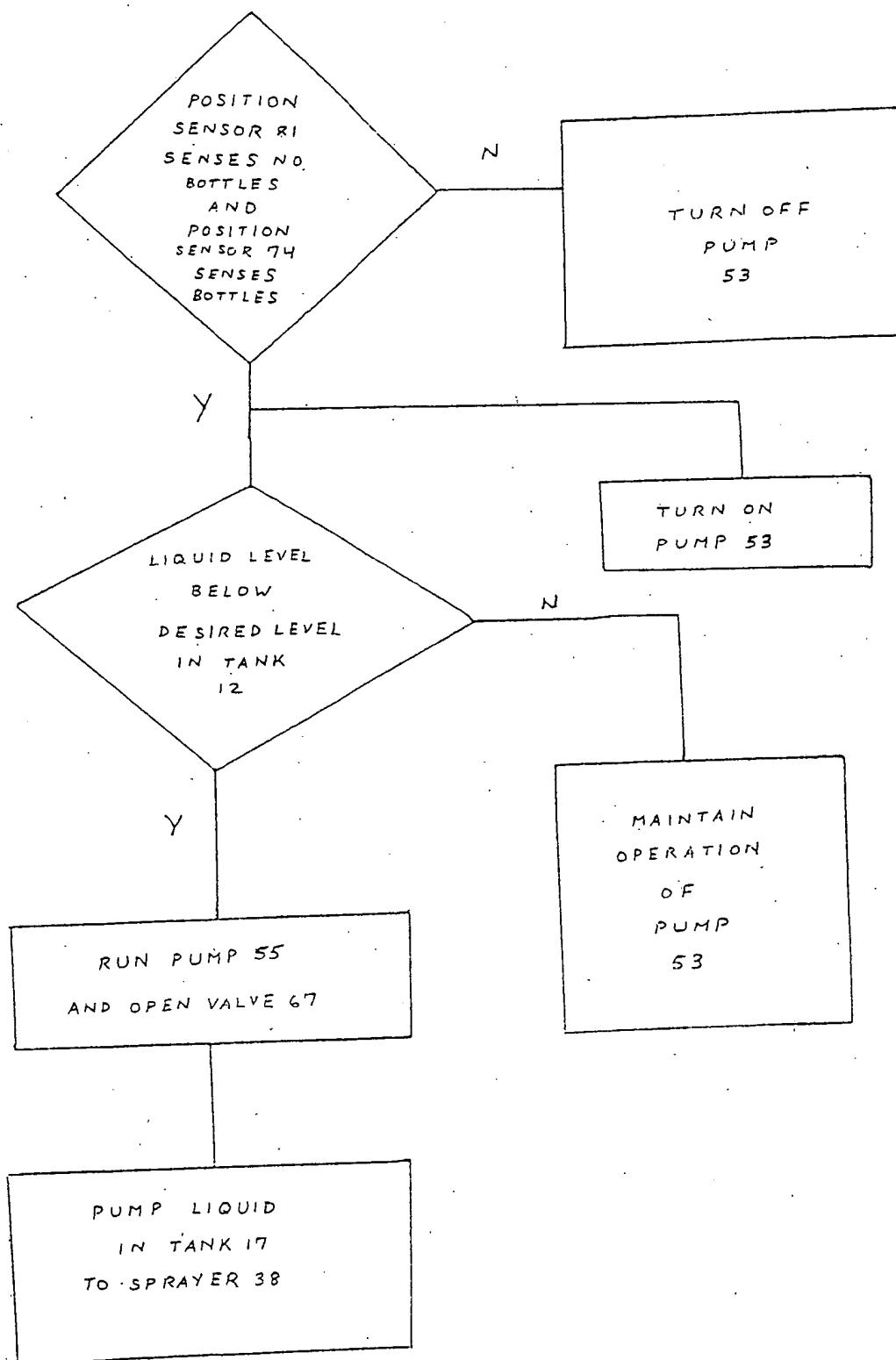


FIG. 10

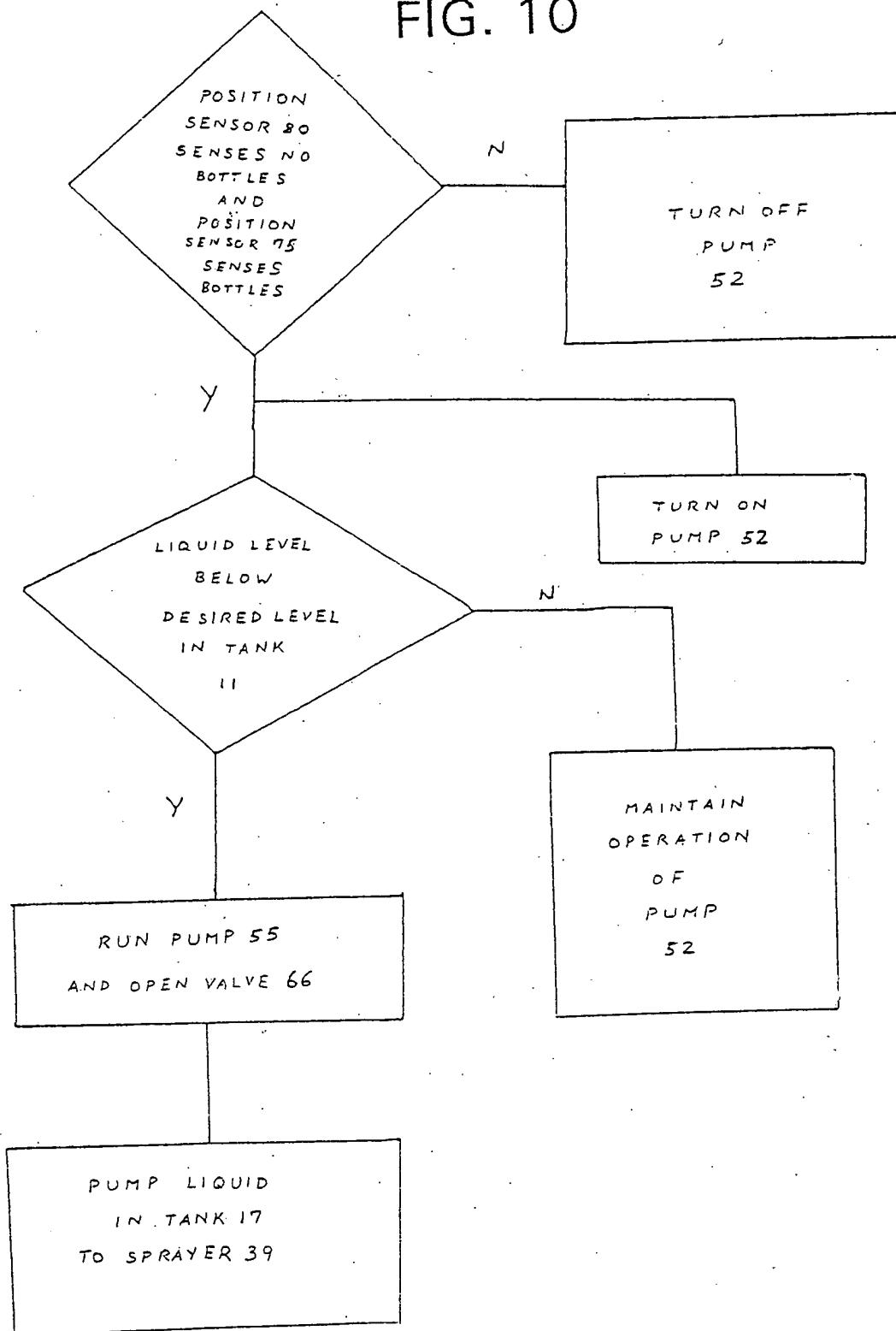


FIG. 11

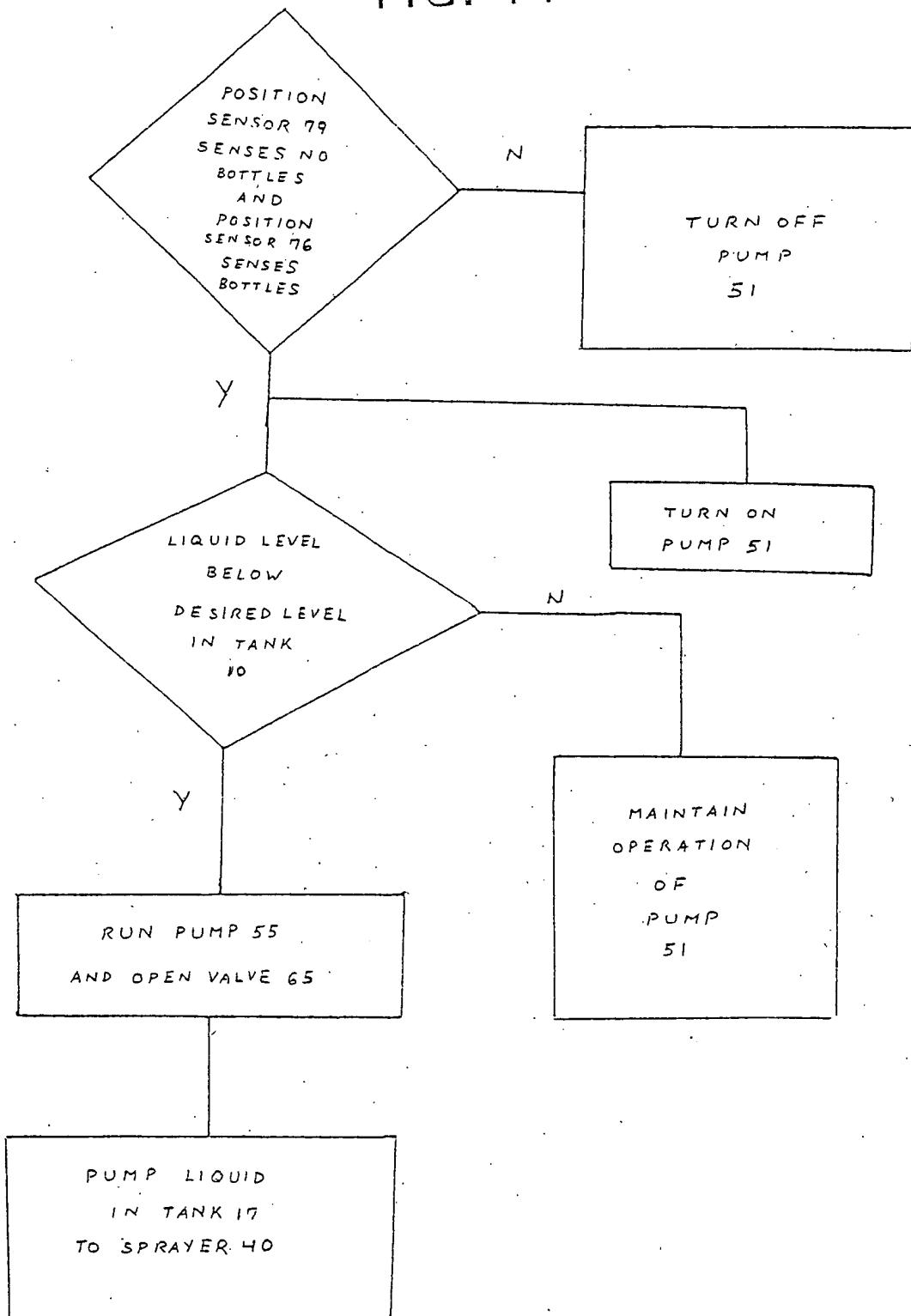


FIG. 12

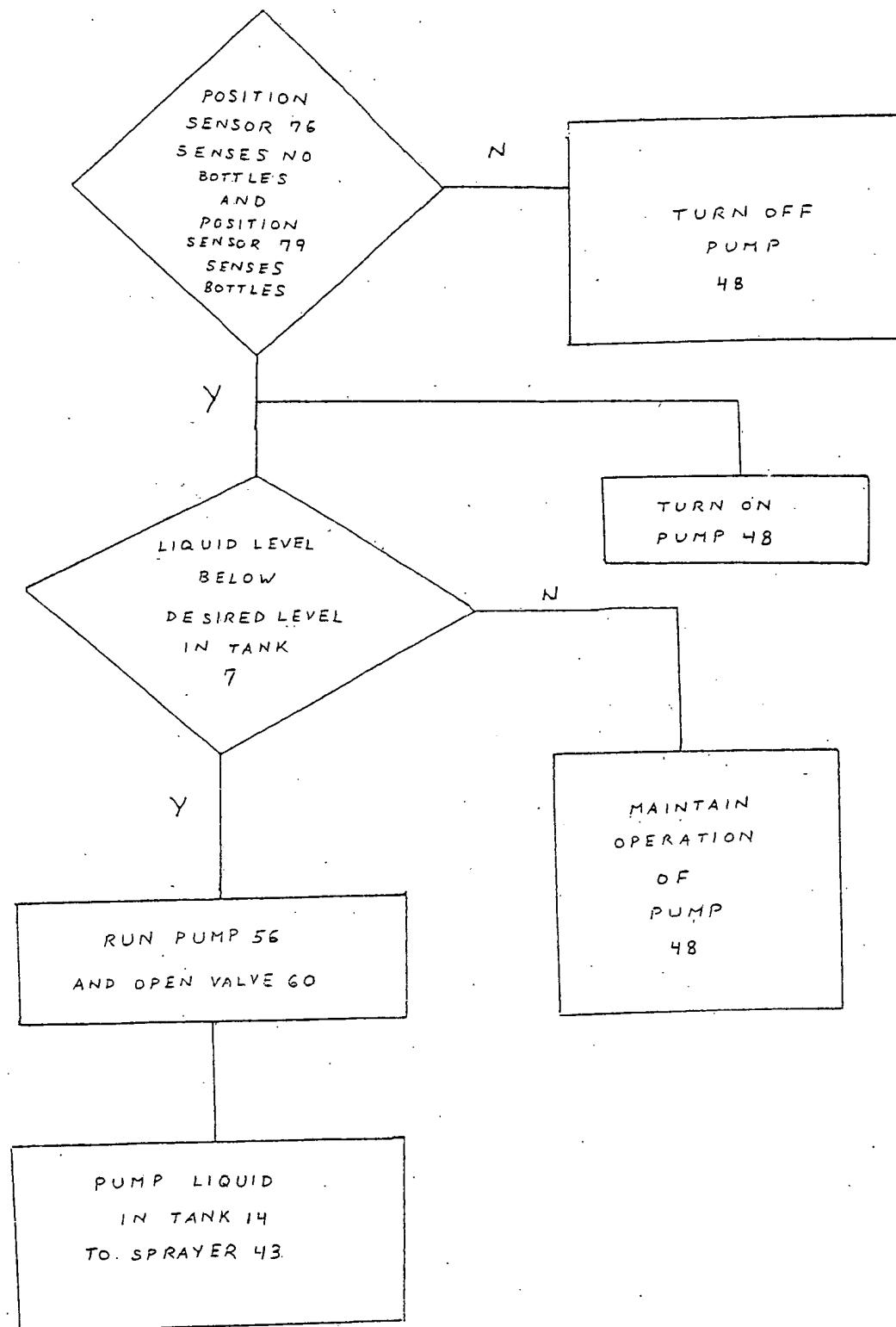


FIG. 13

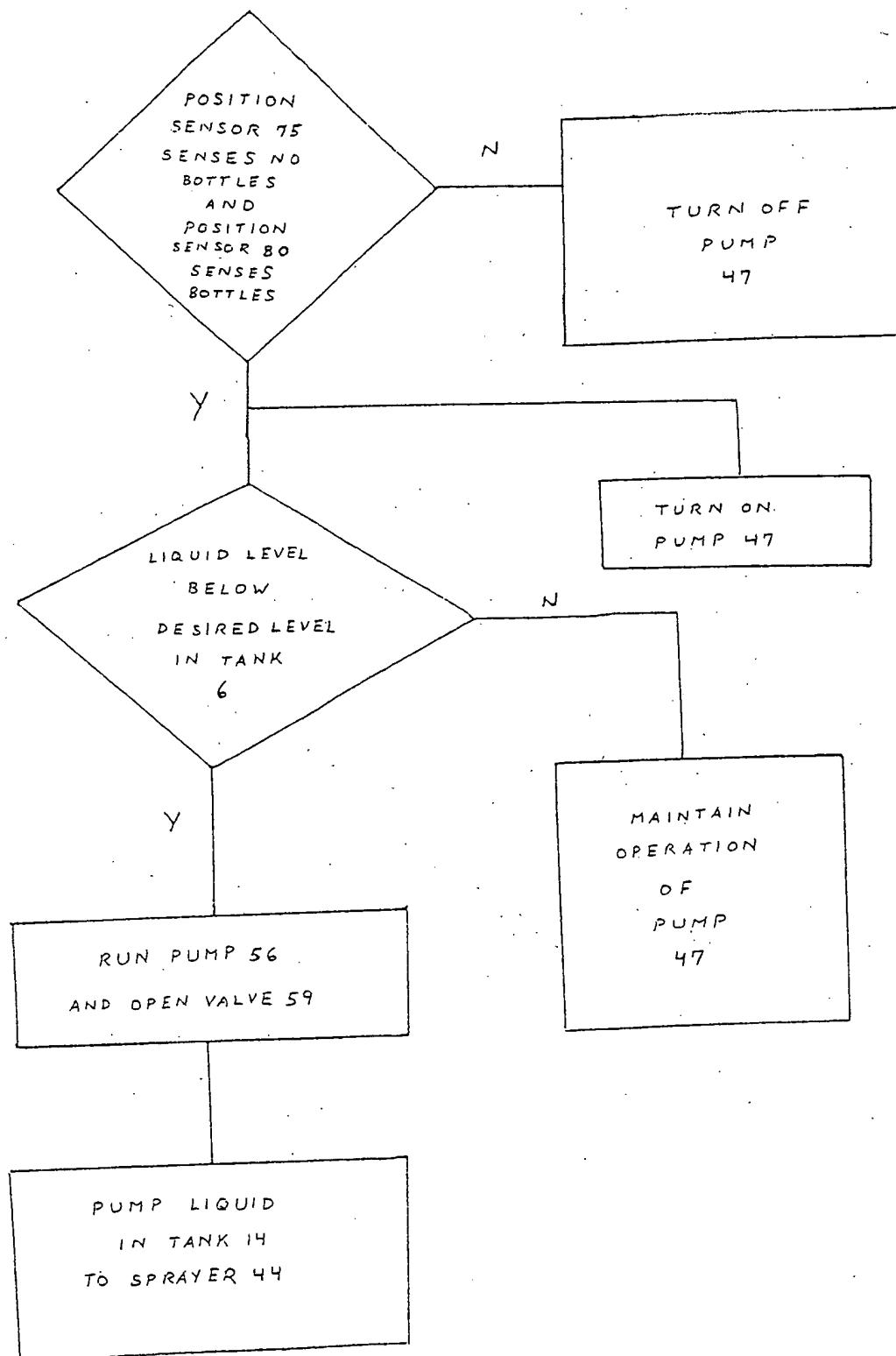


FIG. 14

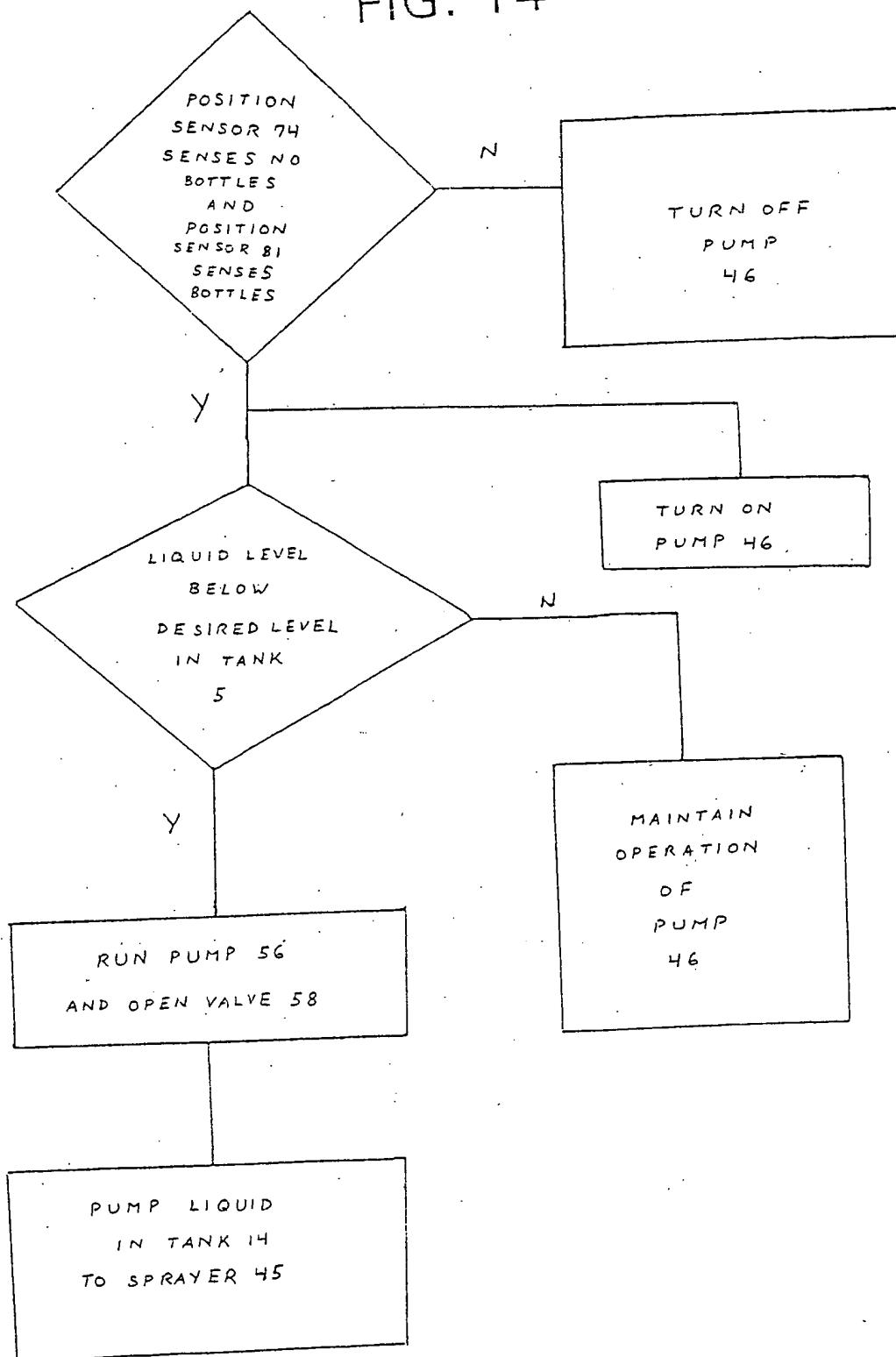


FIG. 15

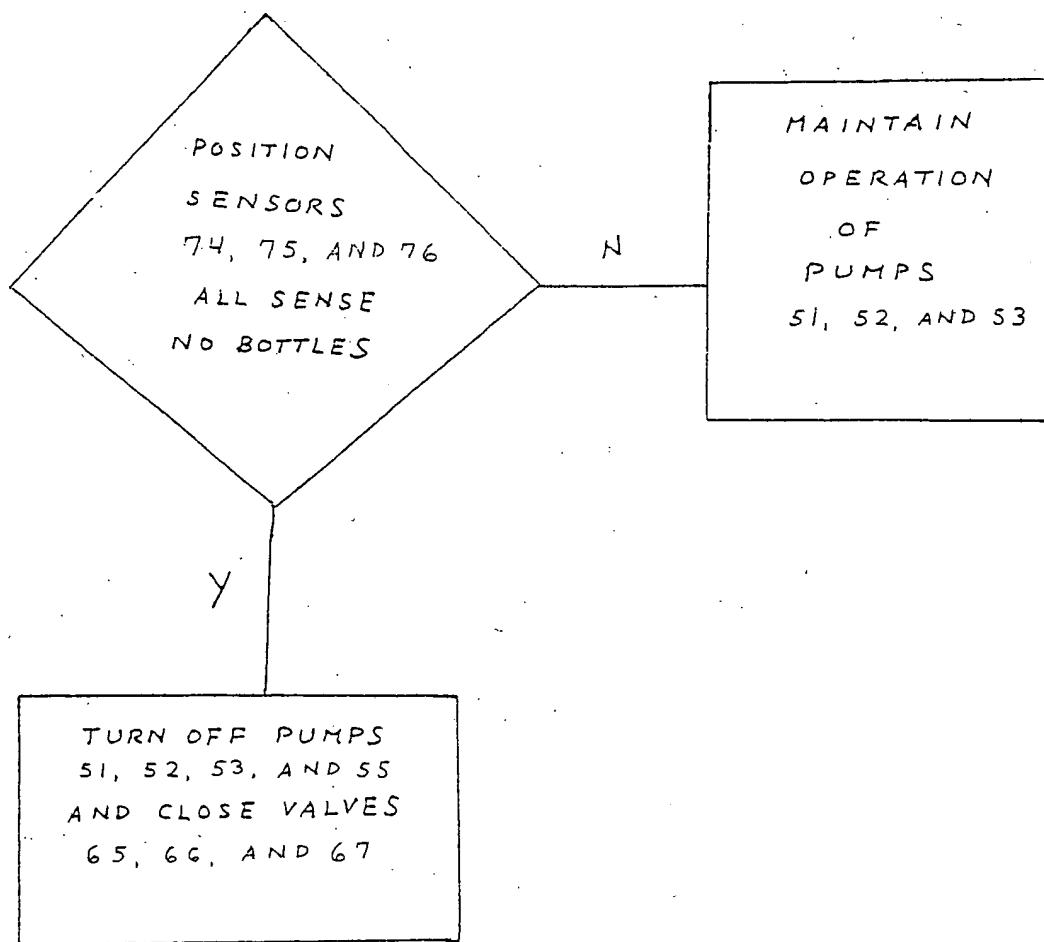


FIG. 16

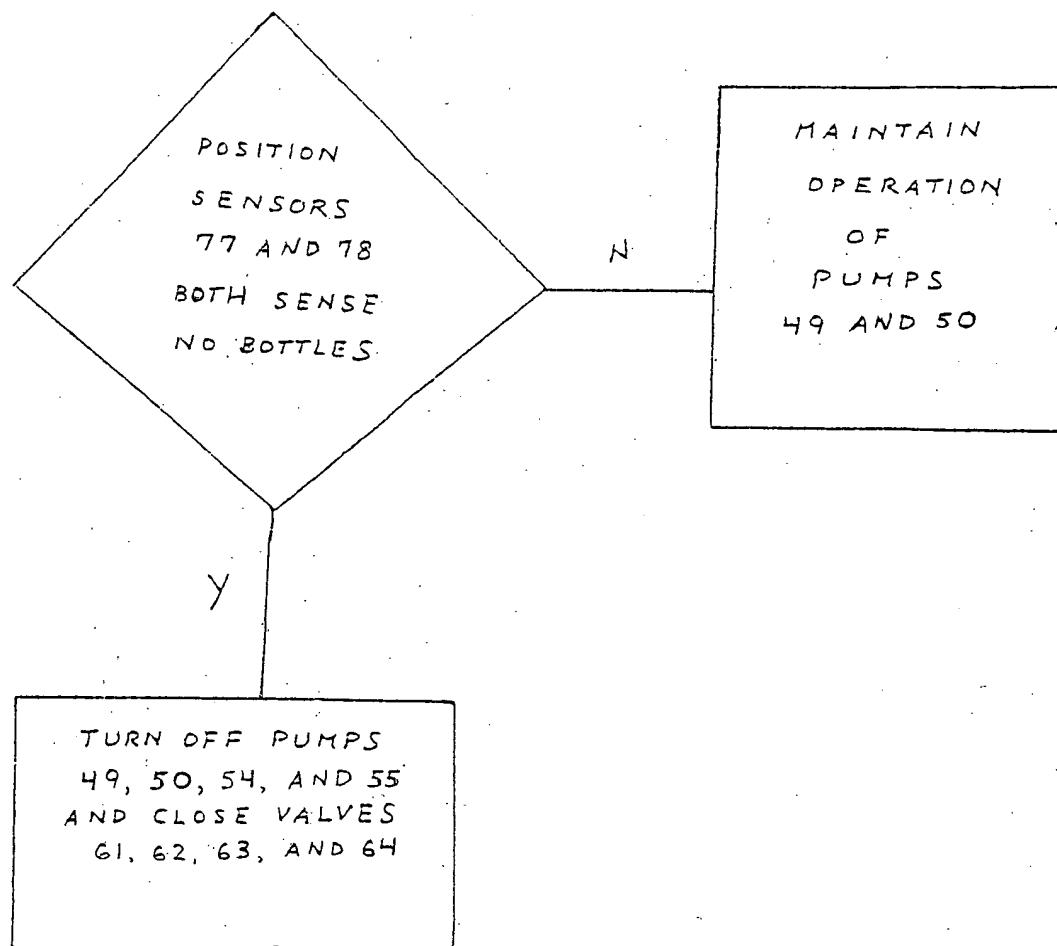


FIG. 17

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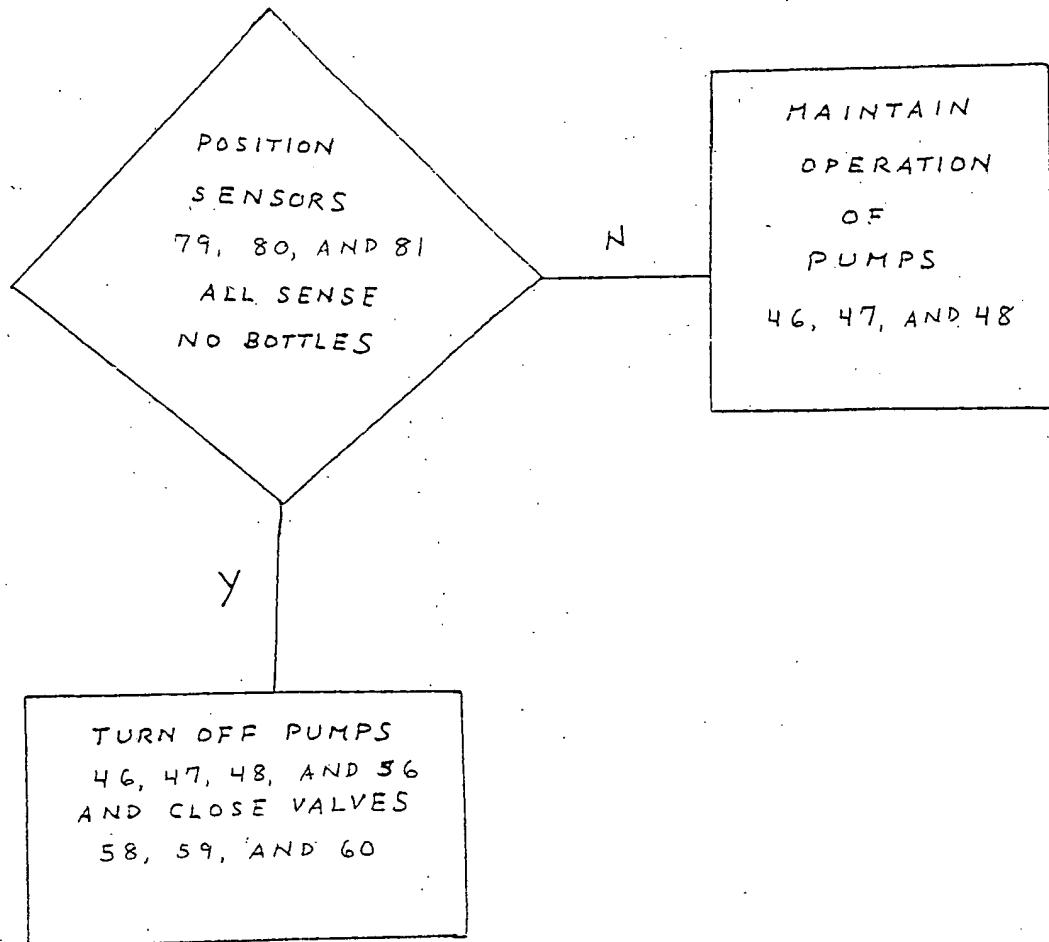
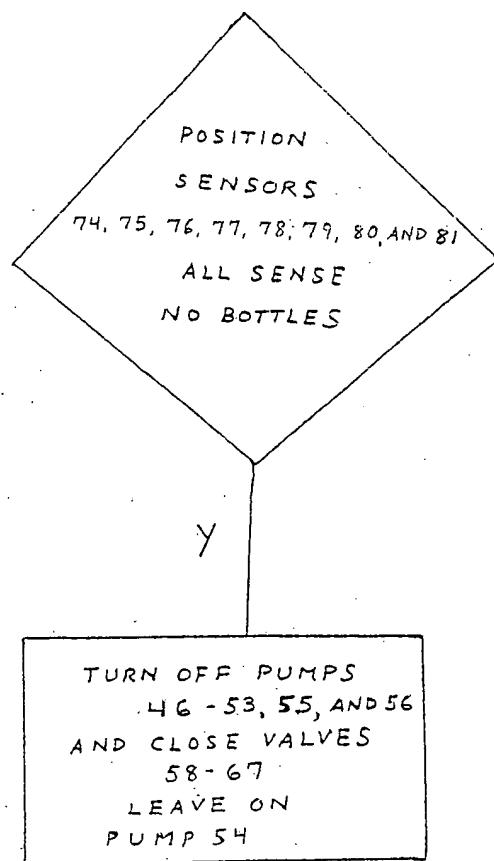
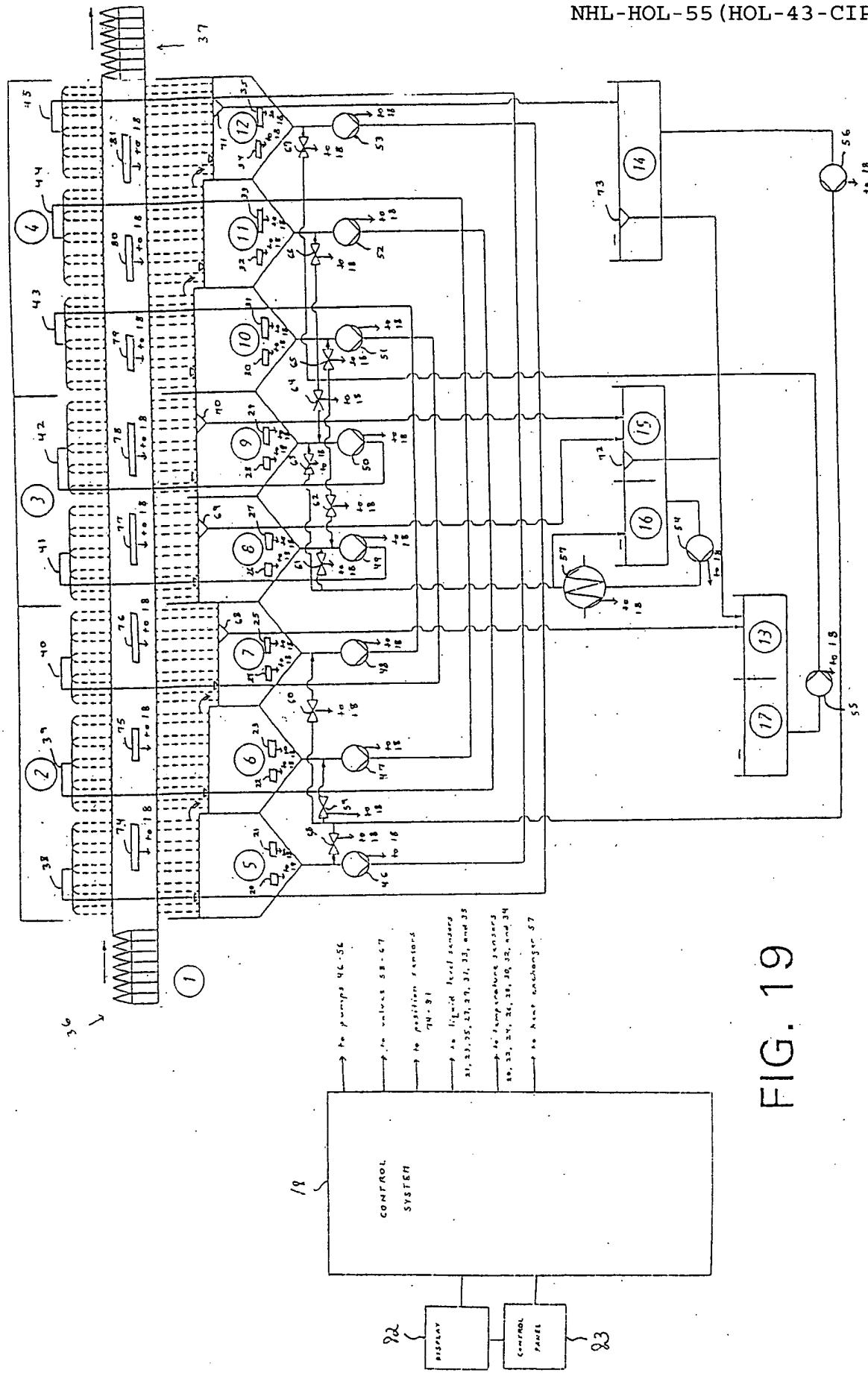


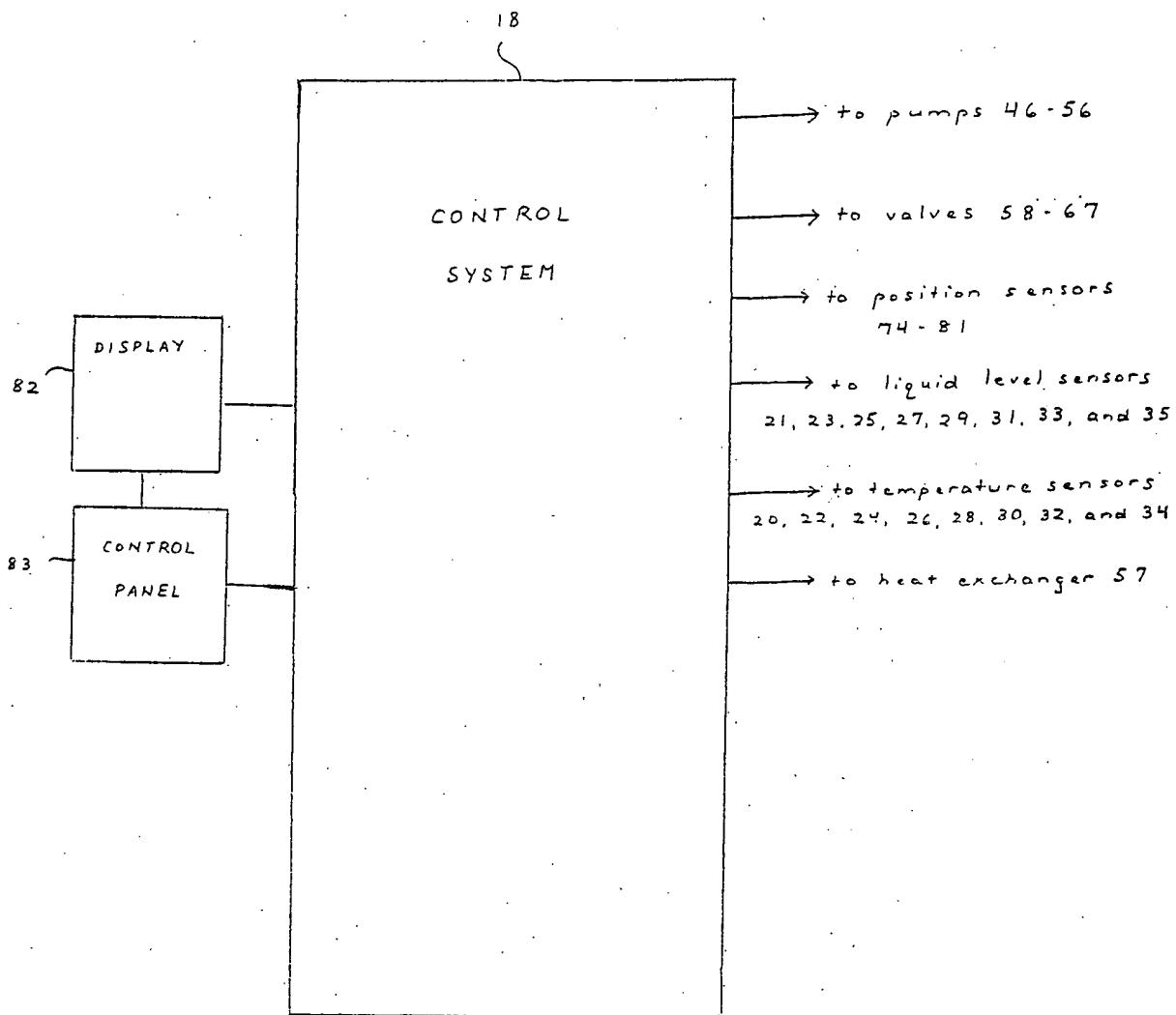
FIG. 18





19

FIG. 19A



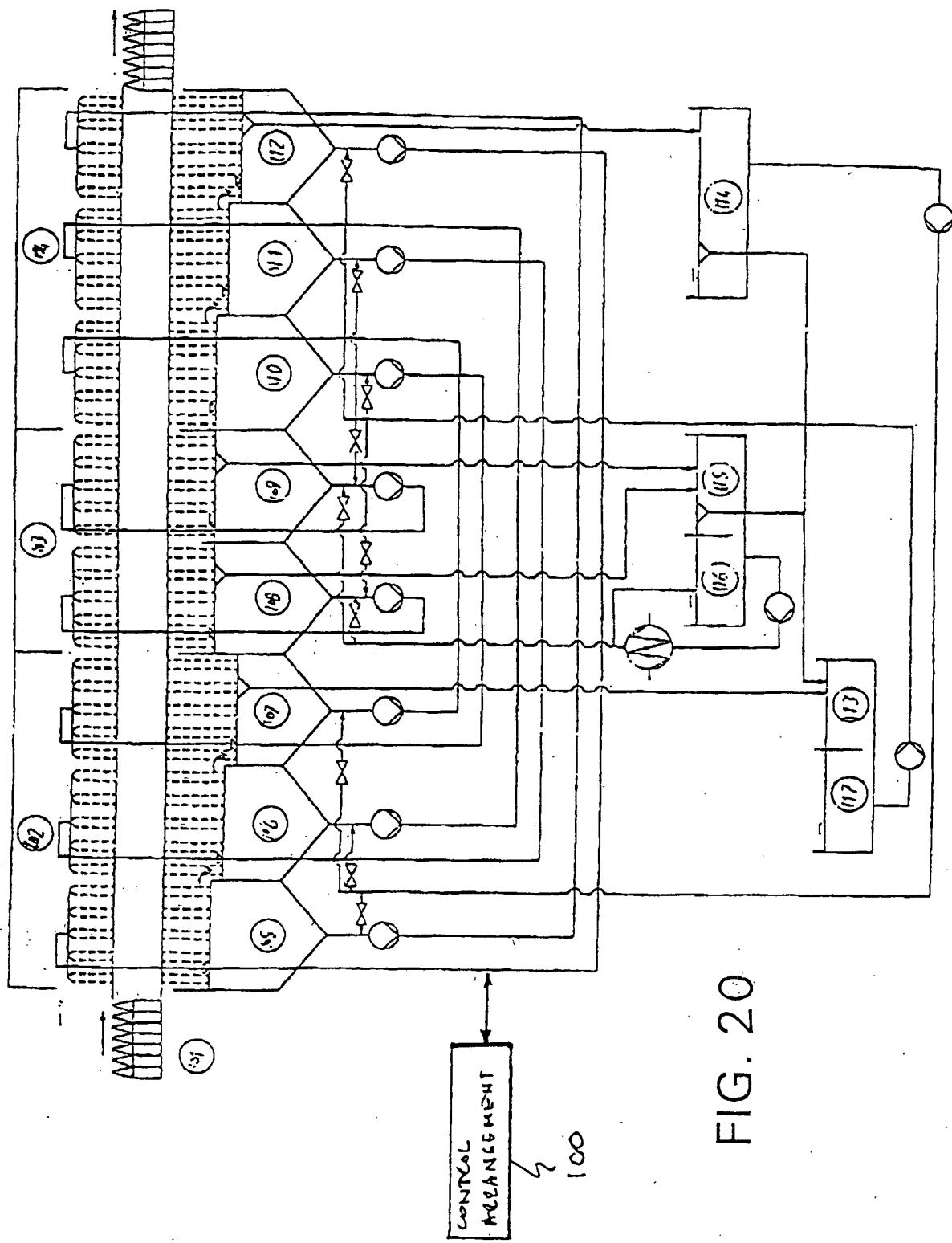


FIG. 20

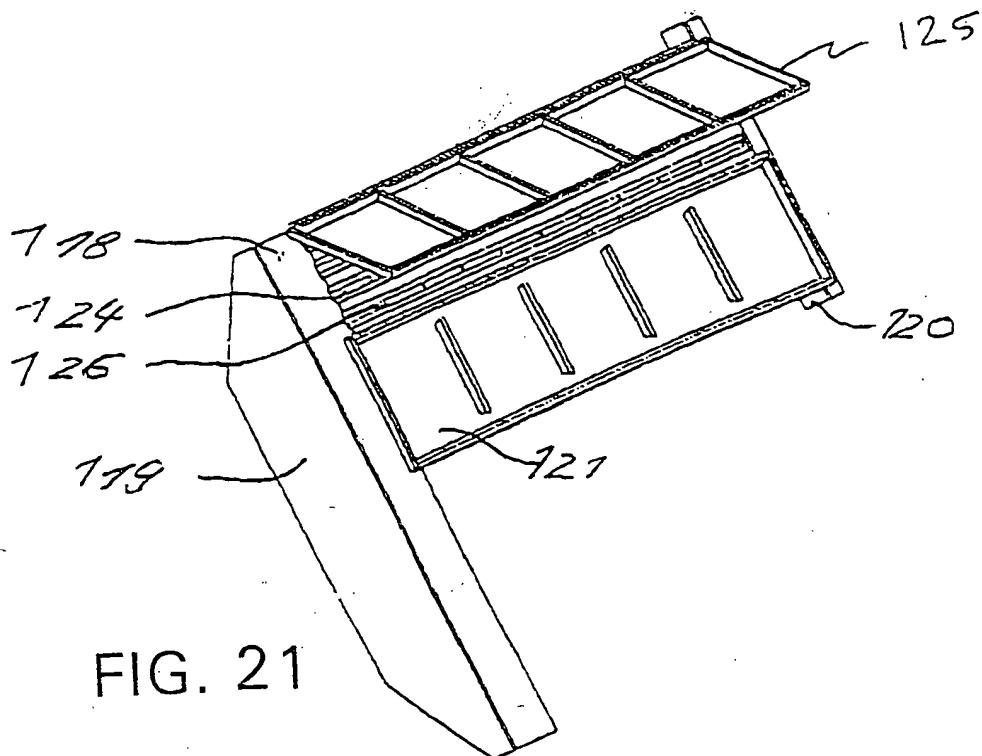


FIG. 21

100-42280-42290-1

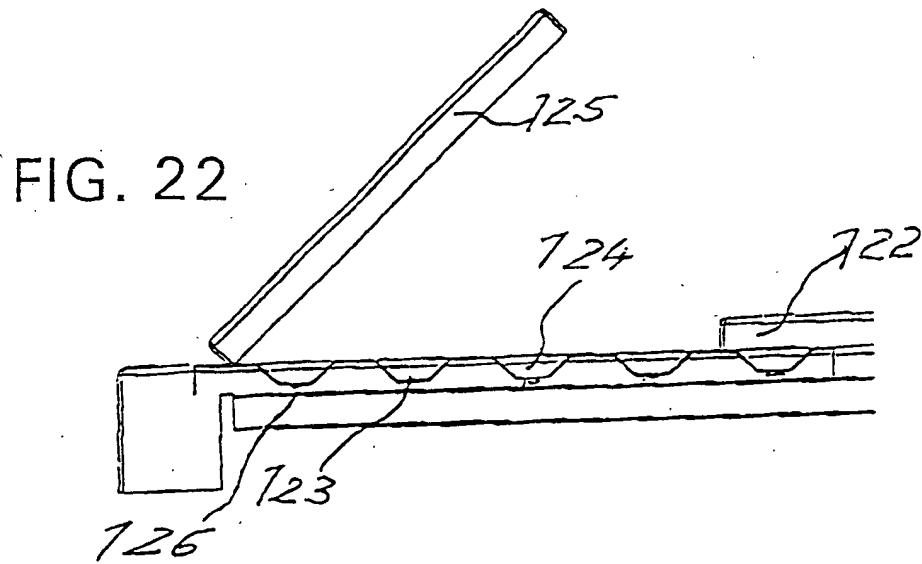


FIG. 22

FIG. 23

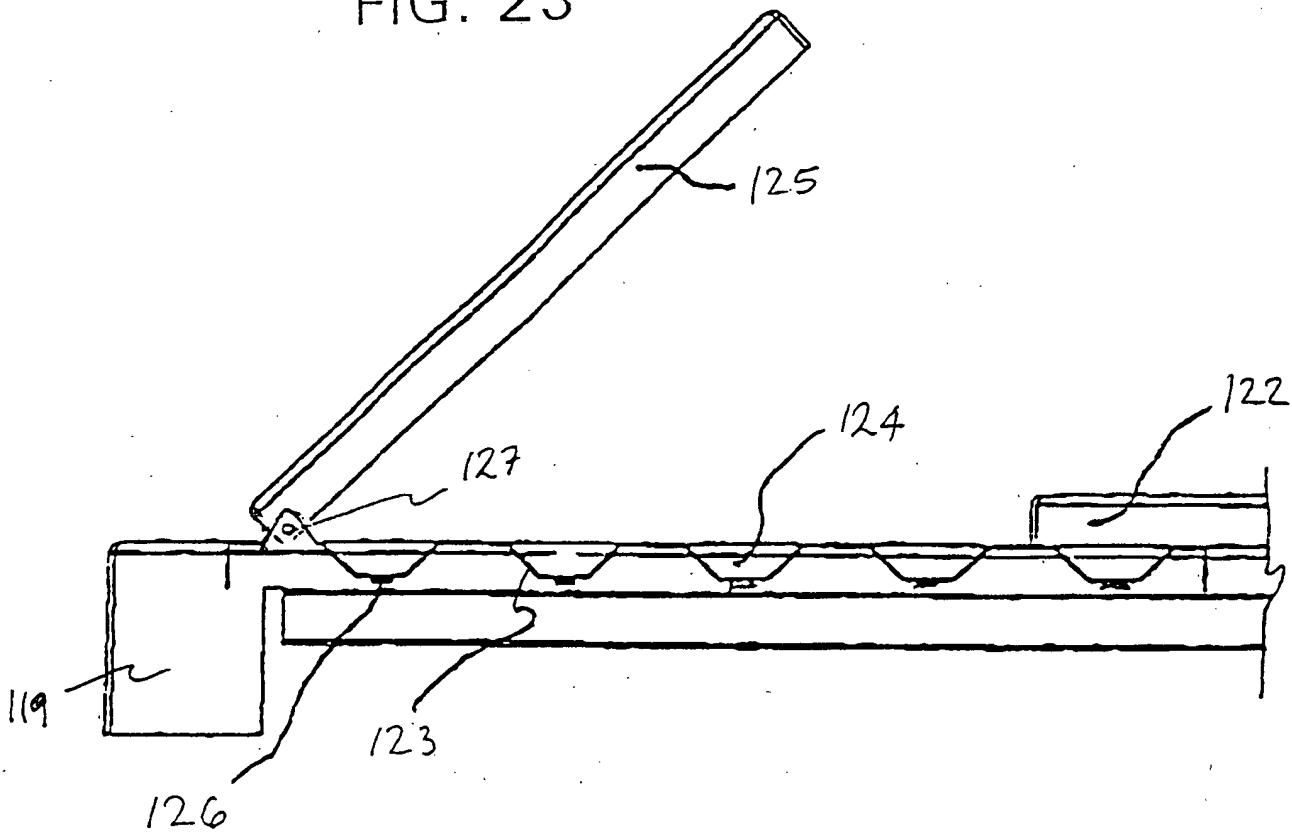


FIG. 24

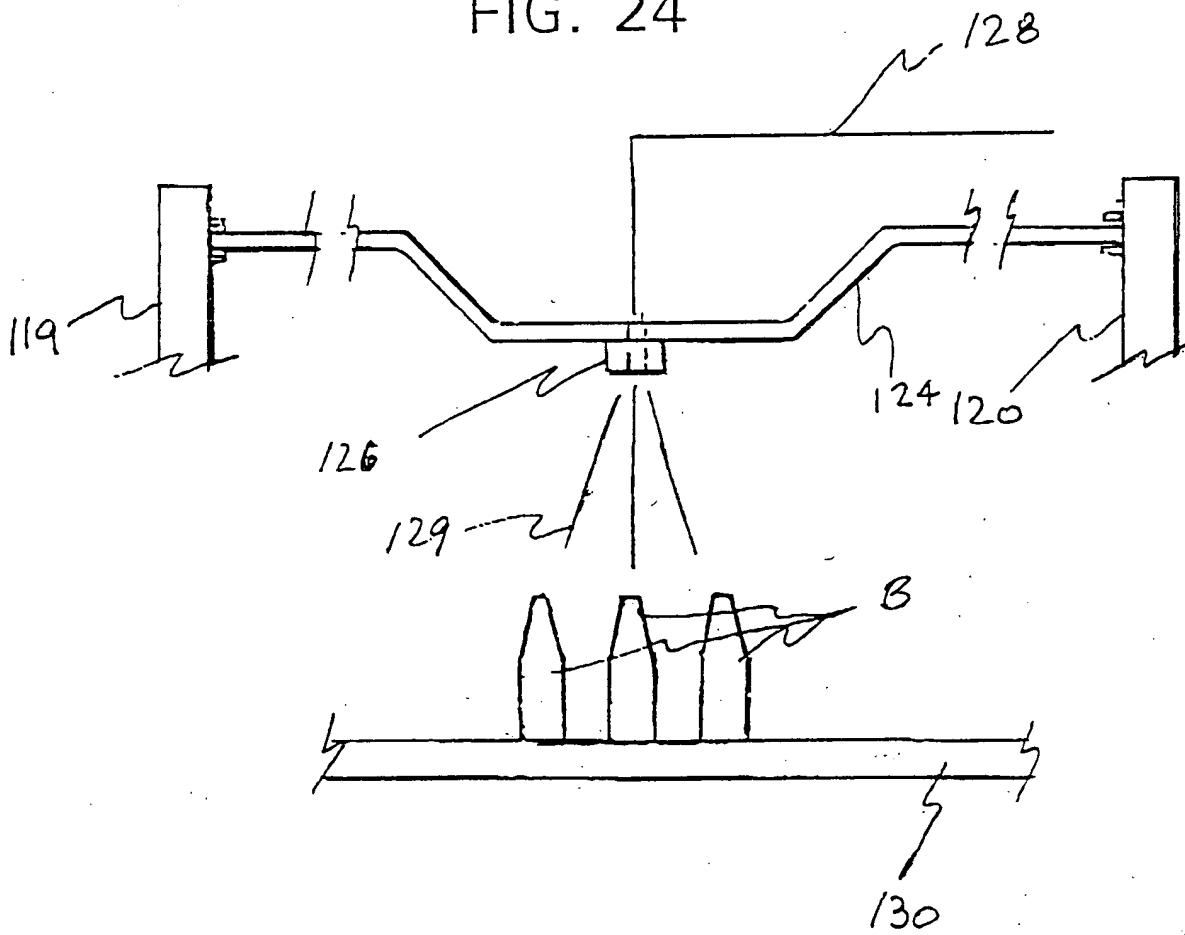


FIG. 250 "HOL-43-CIP-US

